



Bundeskriminalamt



# Investigation of changes of the refractive index of glass fragments caused by laser ablation

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# Investigation of changes of the refractive index of glass fragments caused by laser ablation

## *Starter*

Aim of study & previous work

## *Main course*

Experimental design & results

## *Dessert*

Spin off

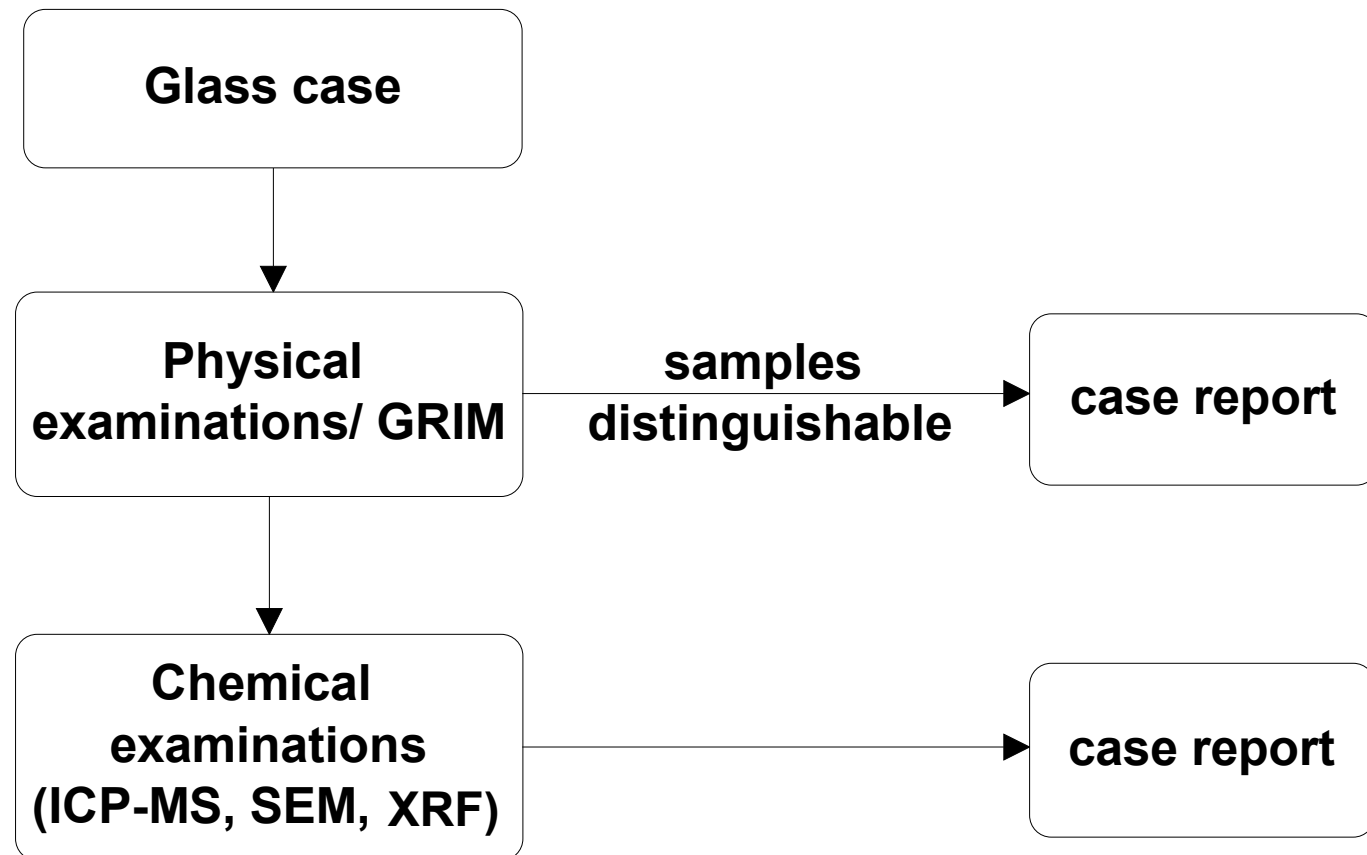


## LA vs. RI *Starter*





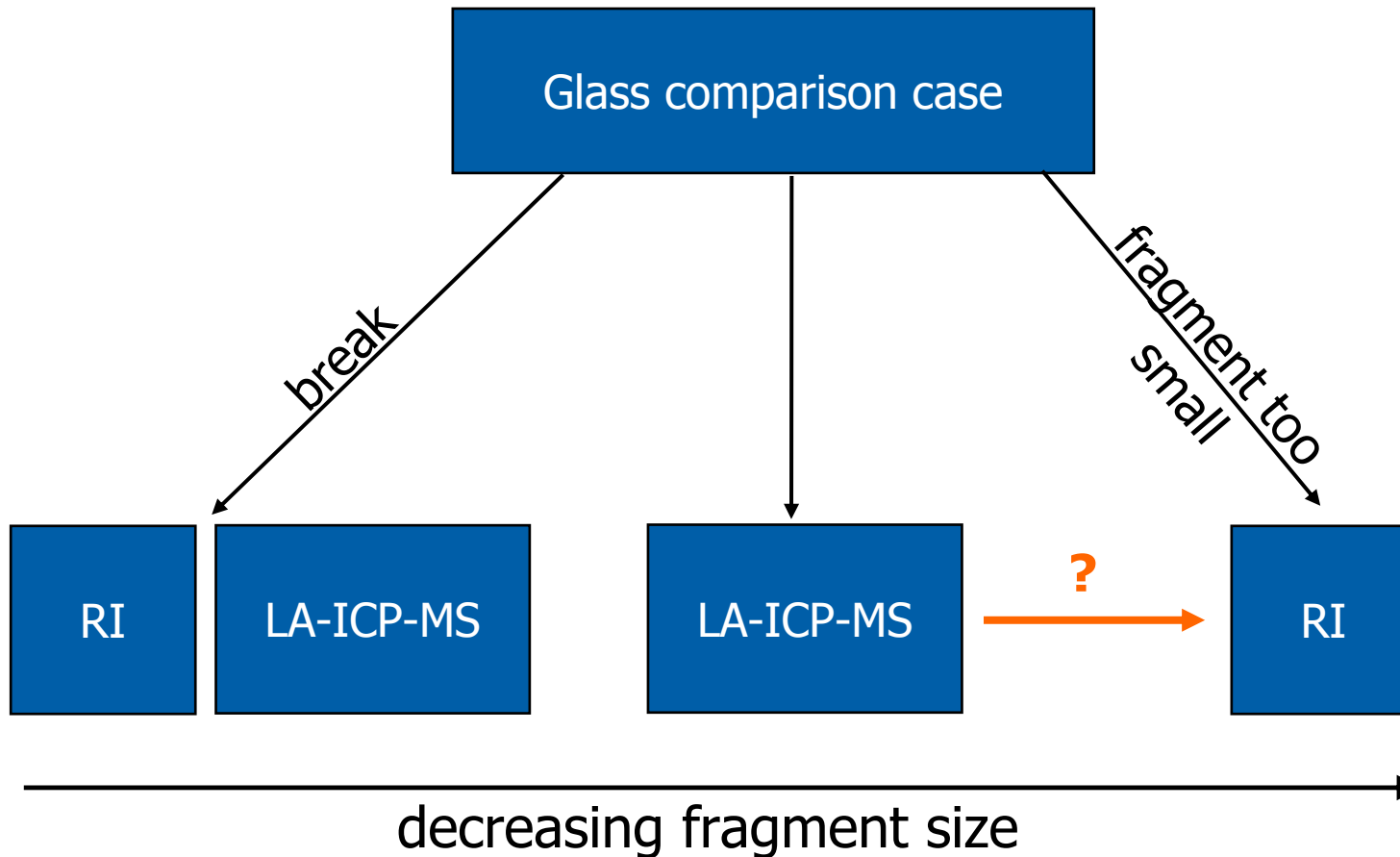
## Step-by-step approach to forensic glass analysis 1970 - 2005





# LA vs. RI

2005 - present





## LA vs. RI

Does the **laser ablation** process **alter** the results of **refractive index measurements** of glass fragments?

What are the **influencing factors**?

mass, size, color, geometry of a glass fragment  
sample preparation, laser wavelength



## LA vs. RI

Third attempt to tackle this issue:

1. Oral presentation at the ENFSI Annual Meeting of the European Glass Group 2001, Oslo
2. Poster presentation at the European Winter Conference on Plasma Spectrochemistry, 30 Jan-03 February 2005, Budapest, Hungary



## LA vs. RI

Work	Objects	# of fragments	Laser wavelength [nm]
2000/2001	K5 glass	2	266
2005	1 float glass	7	213
2010/2011	3 float glasses	71	193 213

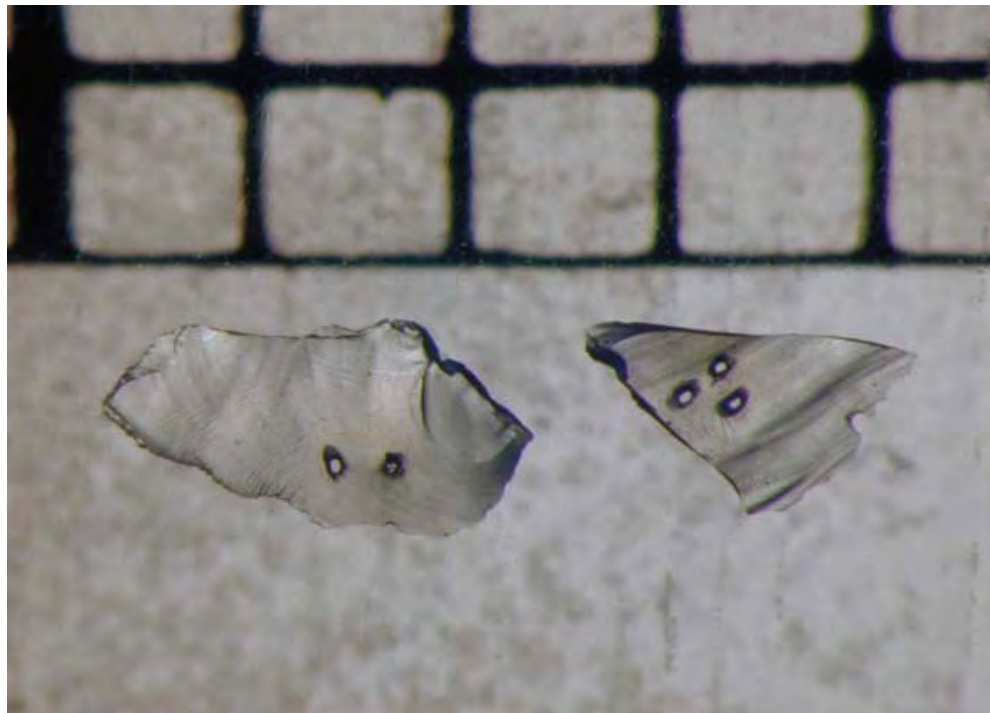




## LA vs. RI 2001

### BKA-K5 standard glass for RI

Crown glass produced by Schott AG with high optical homogeneity



Laser Ablation:

- 10 Hz, 266 nm
- Duration: 140 s
- Energy: 0.7 mJ
- Crater- $\emptyset$ : 80  $\mu\text{m}$

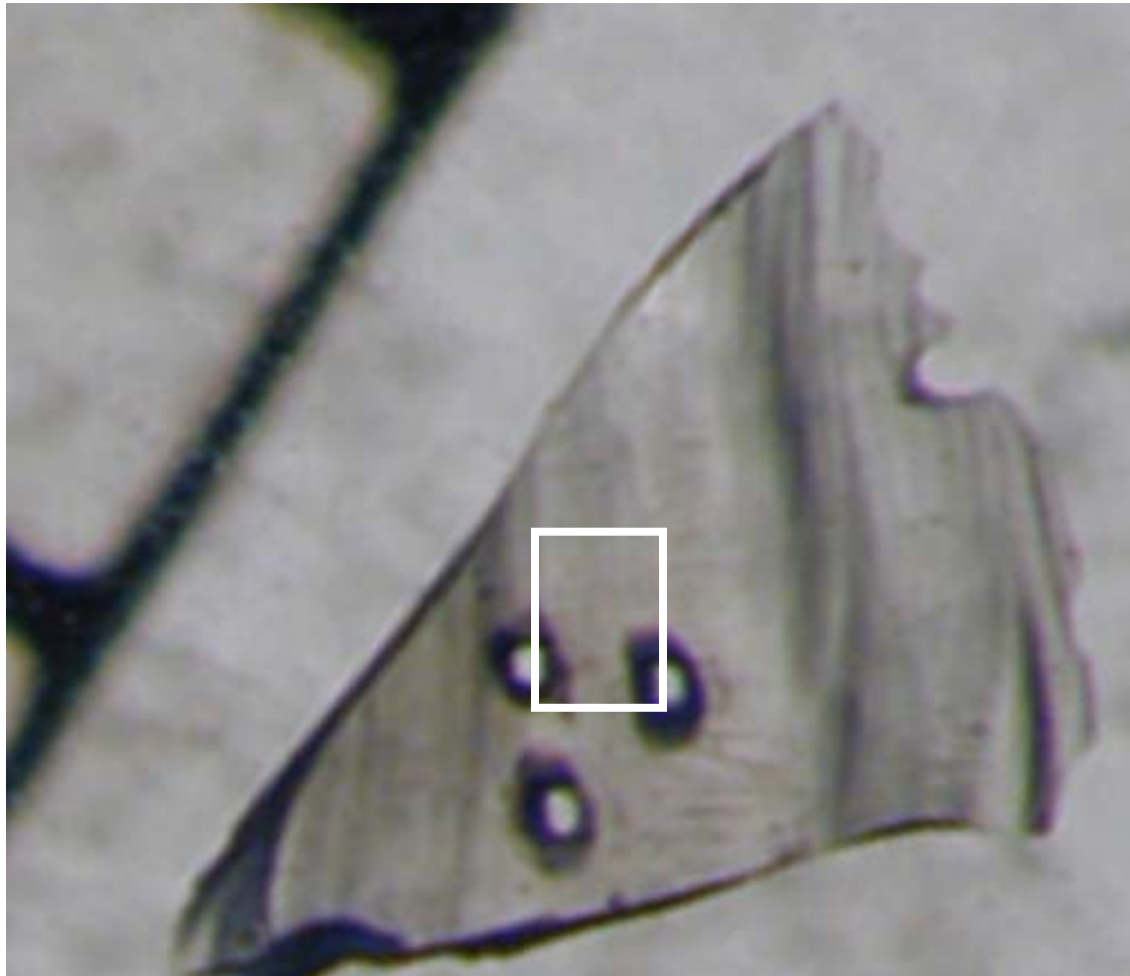


# LA vs. RI 2001



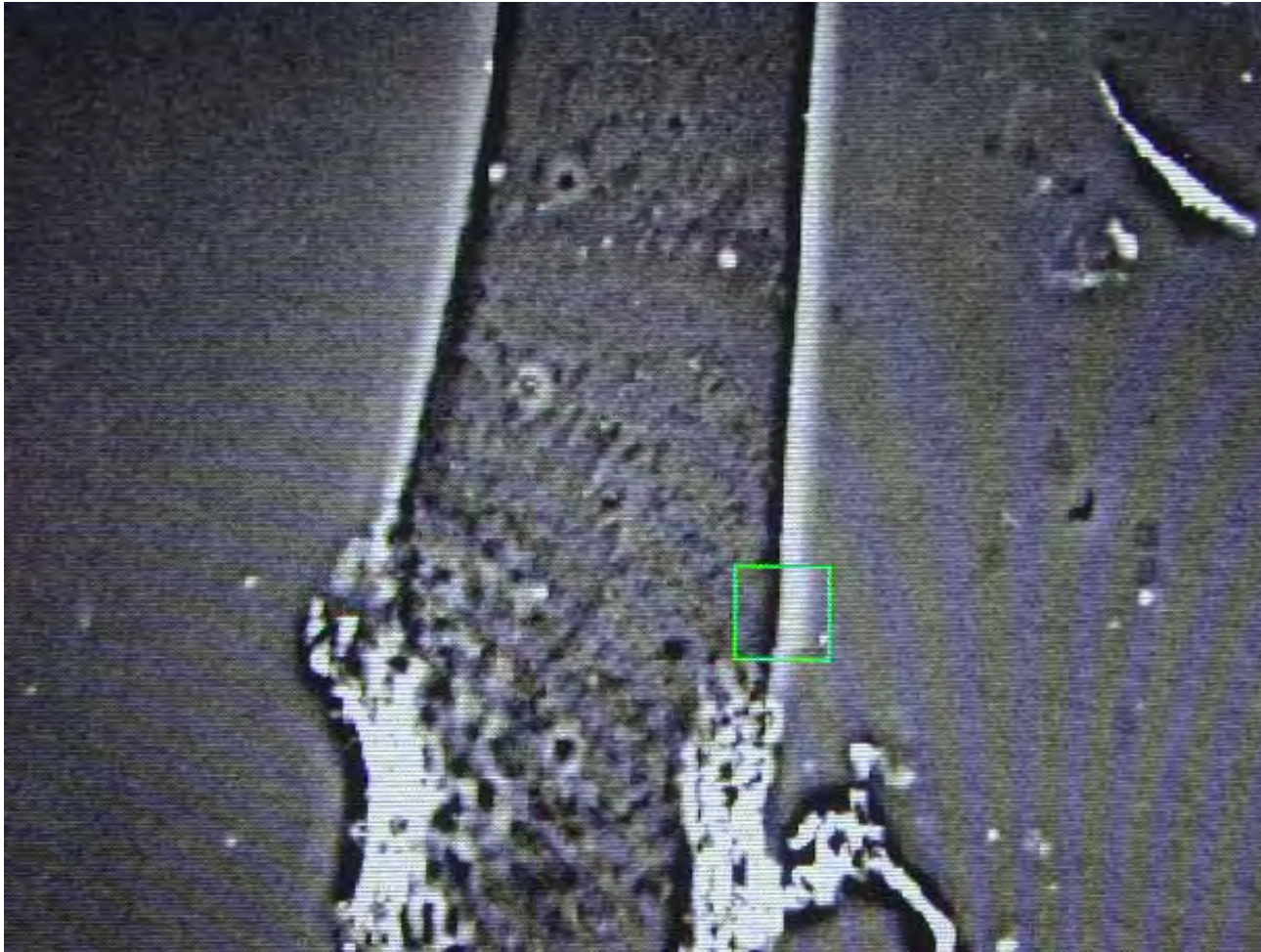


# LA vs. RI 2001





# LA vs. RI 2001







# LA vs. RI 2001

Spatial change of RI

Smaller fragment:

1.52239



1.52226



1.52225



1.52219

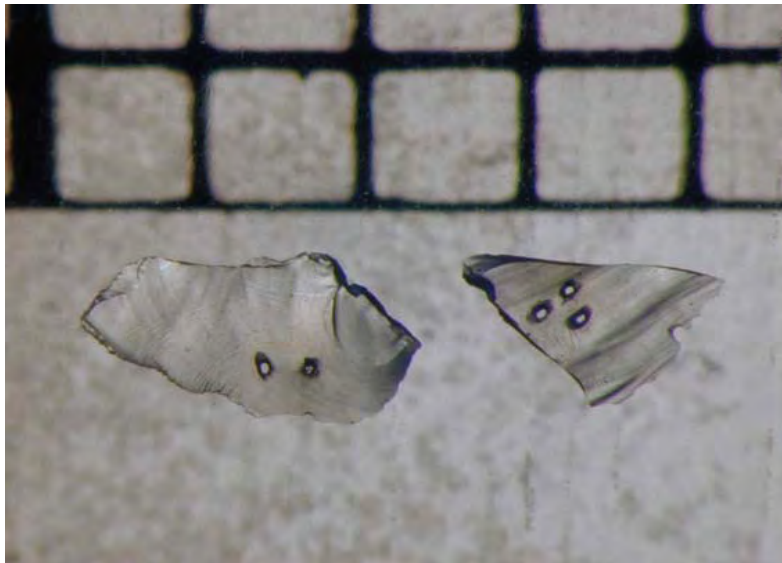


	mean	SD
$n_D =$	1.52240	2.2E-05



## LA vs. RI

### Results presented in 2001



mm scale

Smaller fragment/ 3 crater:

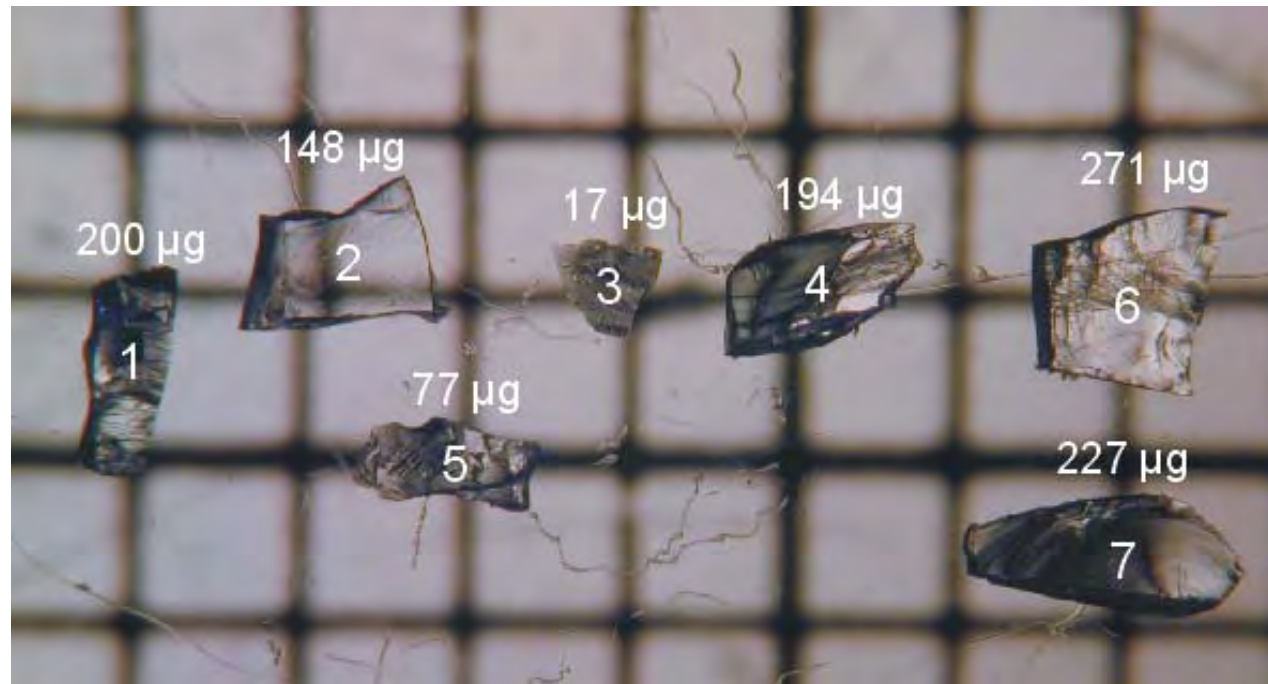
- Reduction of RI up to  $2 \cdot 10^{-4}$
- Spatial gradient

Bigger fragment/ 2 crater:

- No significant change of RI



## LA vs. RI 2005



Fragments of float glass sample 13\_2  
covering a mass range from 17 µg - 271 µg



## LA vs. RI 2005

### Findings

- 1.) Morphological changes are created at the crater region by laser ablation (RI determination is not possible)
- 2.) Higher variation of RI values due to laser-glass interaction
- 3.) Effect of RI variation decreases with higher fragment size/mass





## LA vs. RI 2005 Conclusion

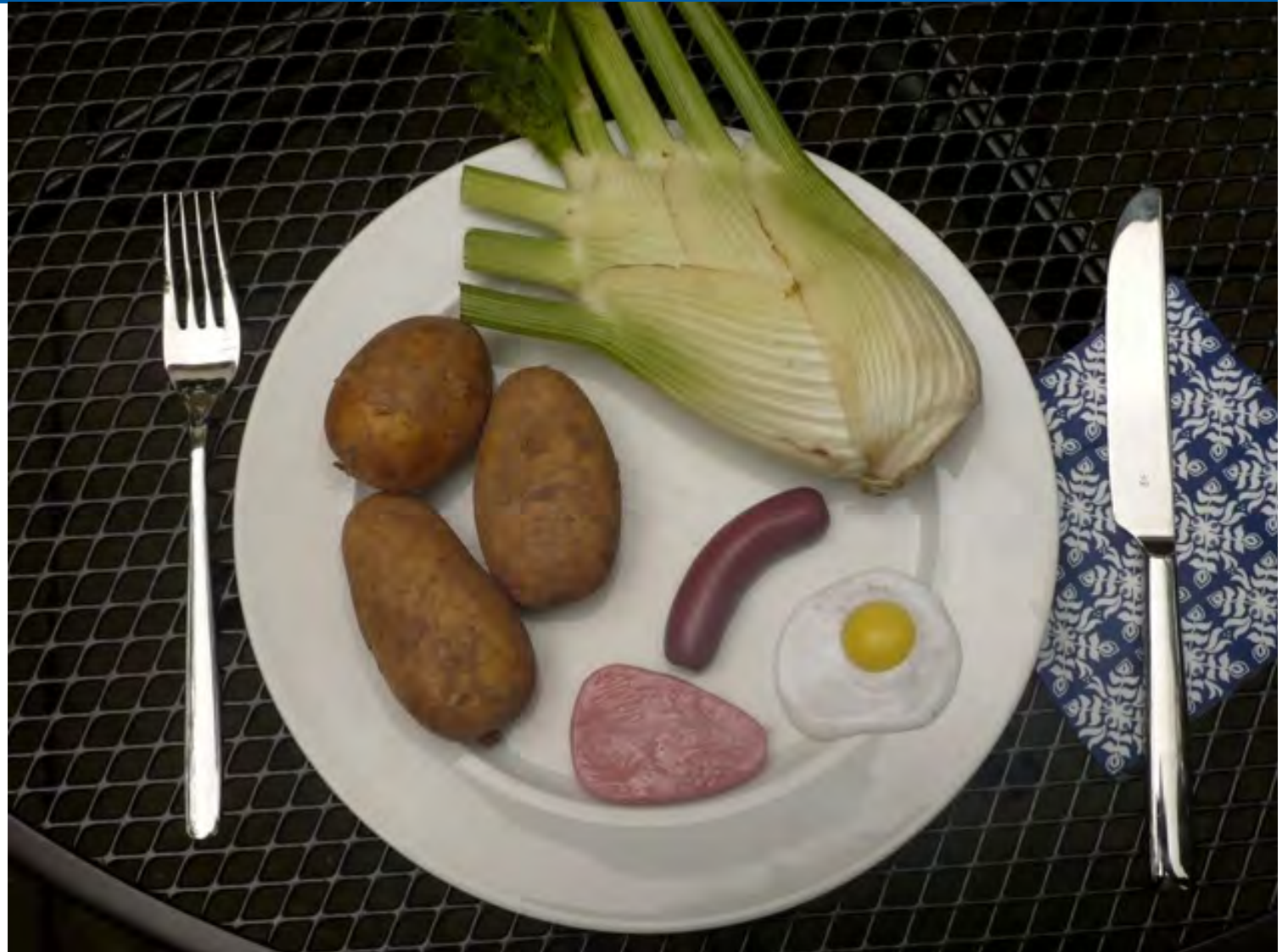
Alteration of the RI value of small fragments **may occur** in the course of the laser ablation process.

**More investigations** on the variation of the RI of fragments of different size, mass or shape and for different laser systems (266 nm, 193 nm) **are needed** in order to give a universally valid statement.



# LA vs. RI 2010/11

*Main  
course*





# LA vs. RI 2010/11

## Selection of samples

	<b>Name</b>	<b>Color</b>	<b>heated/ tempered</b>	<b>Producer / plant</b>	<b>thickness/ mm</b>
<b>5_2</b>	Parasol grün N	green	No	Vegla, Herzogenrath, Germany	4.1
<b>13_2</b>	Optifloat	clear	No	Flachglas, Weiherhammer 1, Germany	3.8
<b>26_23</b>	Dom. Heated	green	Yes	Libbey Owens Ford L.O.F., Lathrop, CA, U.S.A.	3.6



# LA vs. RI 2010/11

## Instrumentation

Foster & Freemann GRIM III system coupled to an existing phase contrast microscope Diaplan (Leitz, Germany) with Phaco L110/0.25 lens and Mettler Toledo FP 82 HT hotstage.

Ultra-microbalance scale:  
Mettler Toledo UMX5 Comparator





## Laser ablation



New Wave Research UP 213  
Solid-state laser (Nd:YAG) 213 nm



UP 193  
gas laser (excimer ArF) 193 nm





## LA vs. RI 2010/11

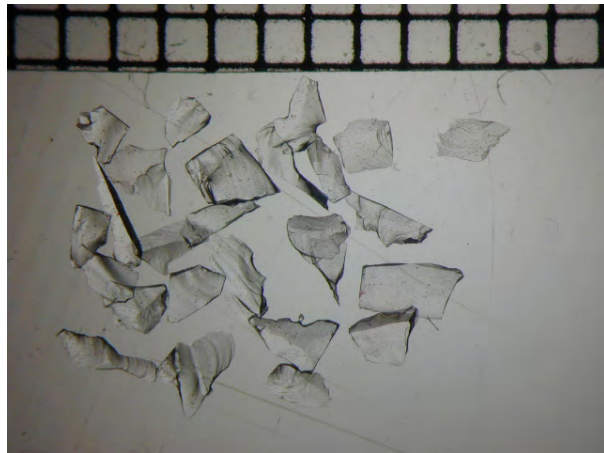
## Workflow

1. Selection of three float glasses (colors, thermal history); isolation of glass fragments of different sizes
2. Documentation of physical properties (size, mass), photography
3. Laser ablation ICP-MS analysis of glass samples according to ISO 17025 accredited method for the quantitative analysis of glass fragments
4. Photographic documentation of ablated fragments
5. Sample preparation: Cleaning (EtOH/HNO<sub>3</sub>) and breaking of fragments
6. Determination of RI using Foster & Freeman GRIM III



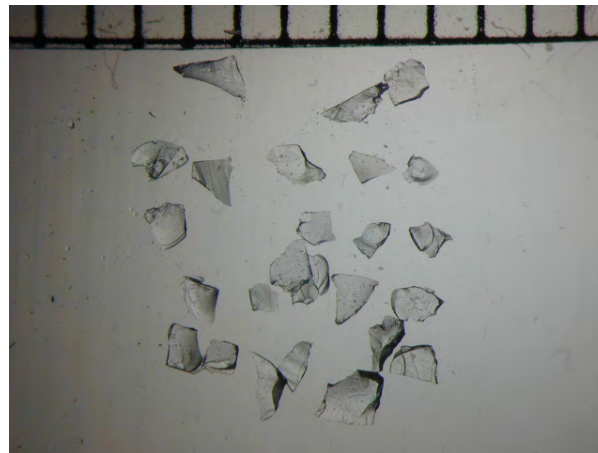
# LA vs. RI 2010/11

## Selection of fragments



Group A:

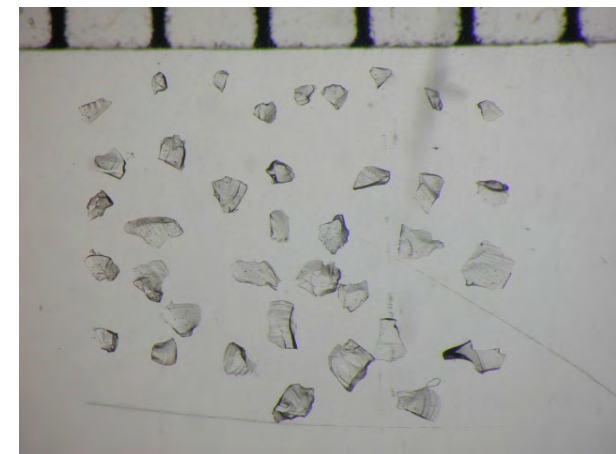
Size length 1 mm - 2 mm



Group B:

Size length 0.5 mm - 1 mm

Glass 5\_2



Group C:

Size length 0.2 mm - 0.5 mm



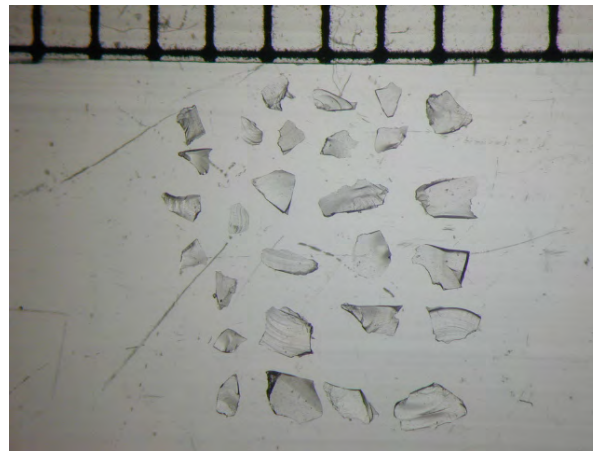
# LA vs. RI 2010/11

## Selection of fragments



Group A:

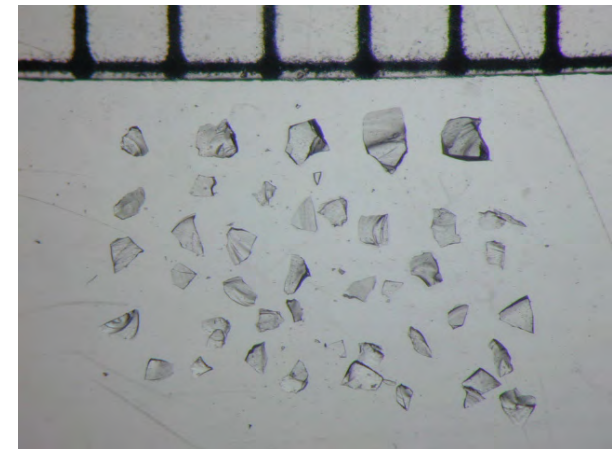
Size length 1 mm - 2 mm



Group B:

Size length 0.5 mm -1 mm

Glass 13\_2



Group C:

Size length 0.2 mm -0.5 mm

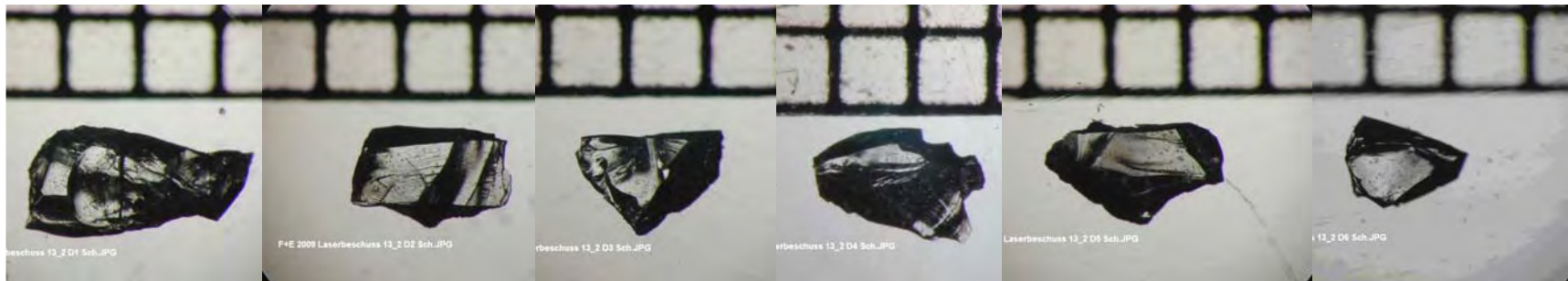




# LA vs. RI 2010/11

## Selection of fragments

Inclusion of additional set of six 'very big' fragments:  
Glass 13\_2



13\_2D1  
3mmx1.5mm  
3.32 mg

13\_2D2  
2mmx1.2mm  
1.86 mg

13\_2D3  
2mmx1.2mm  
1.77 mg

13\_2D4  
2.1mmx1.5mm  
1.50 mg

13\_2D5  
2.1mmx1.6mm  
2.74 mg

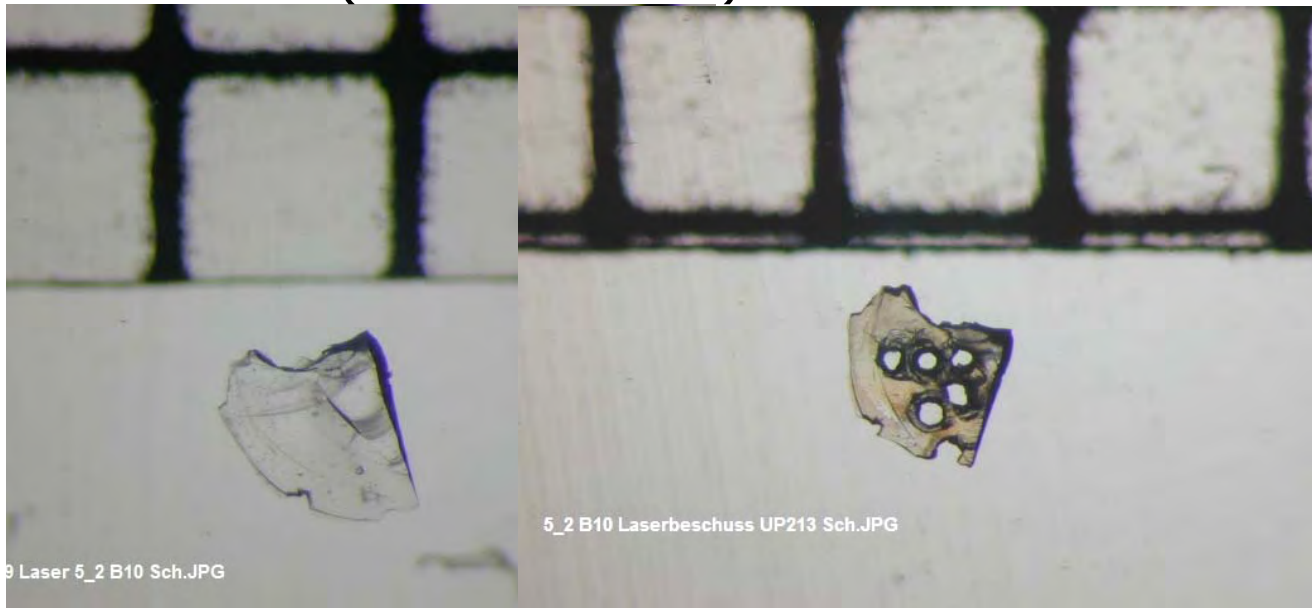
13\_2D6  
1.6mmx1.0mm  
2.09 mg



# LA vs. RI 2010/11

## Photographical documentation

(millimeter scale)



untreated  
glass fragment

ablated  
glass fragment

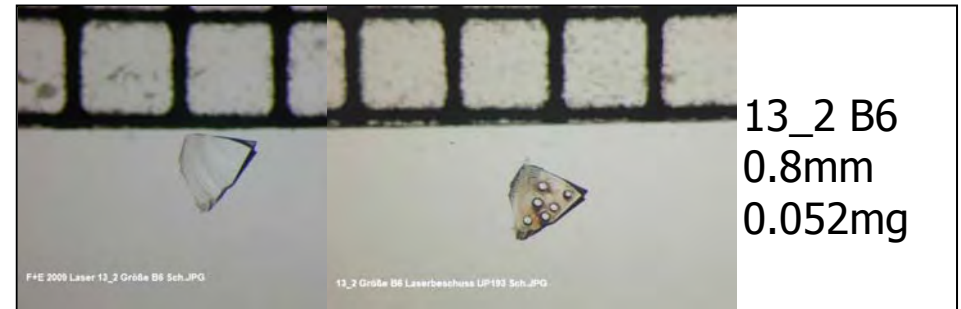
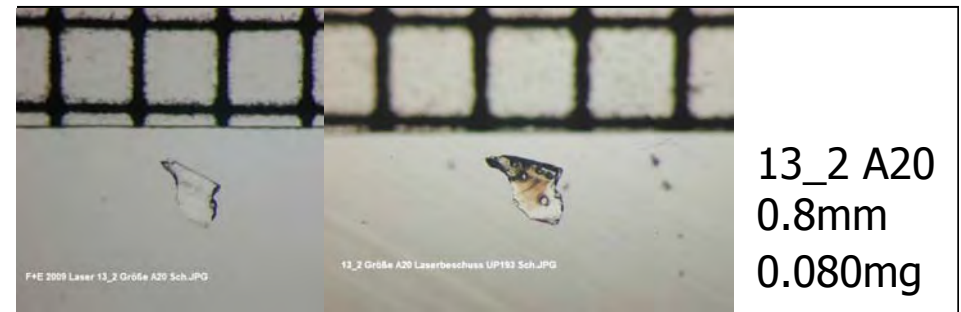
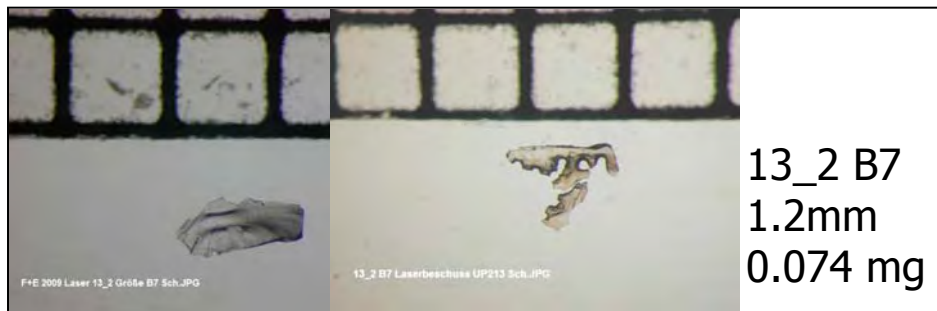
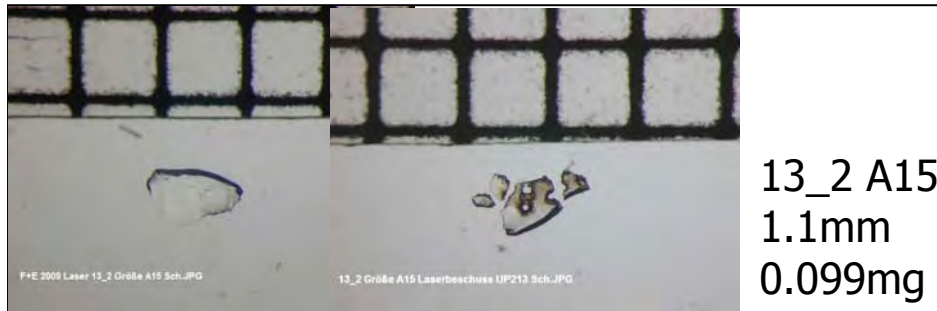
5\_2 B10 ← name  
0.8 mm ← maximal length  
62  $\mu\text{g}$  ← mass  
213 ← laser wavelength [nm]



# LA vs. RI 2010/11

## wavelength 213 nm

## wavelength 193 nm

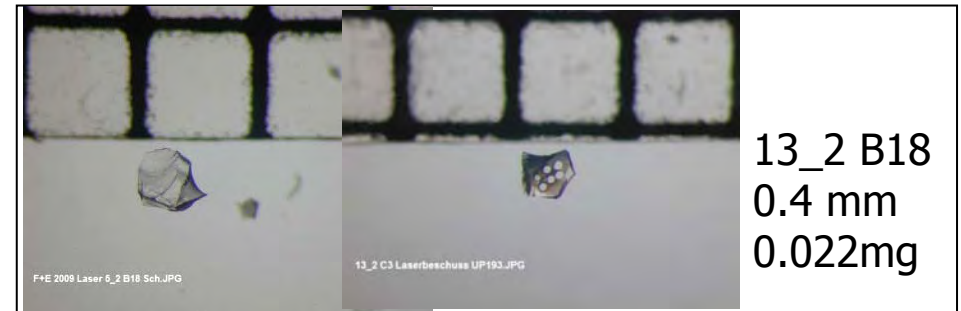
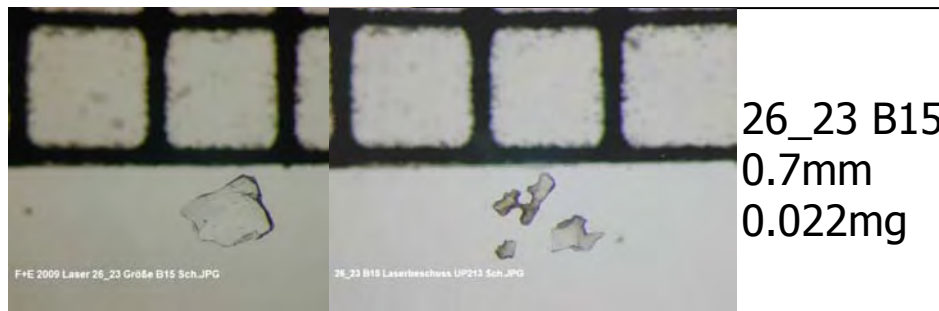
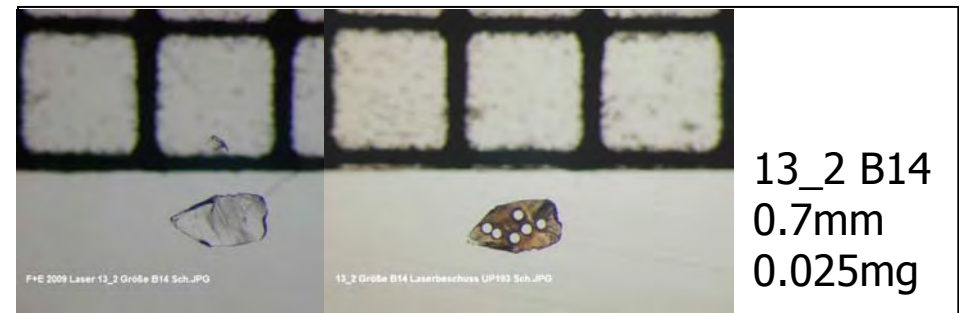
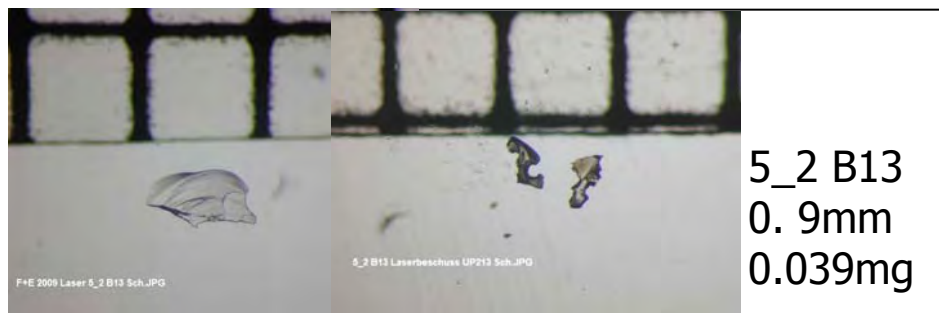
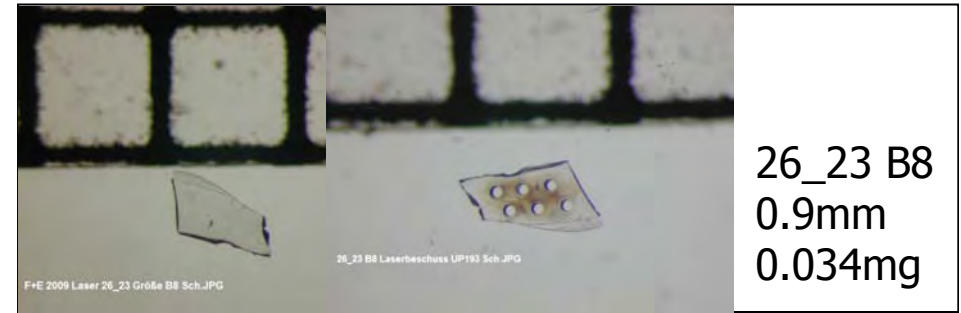
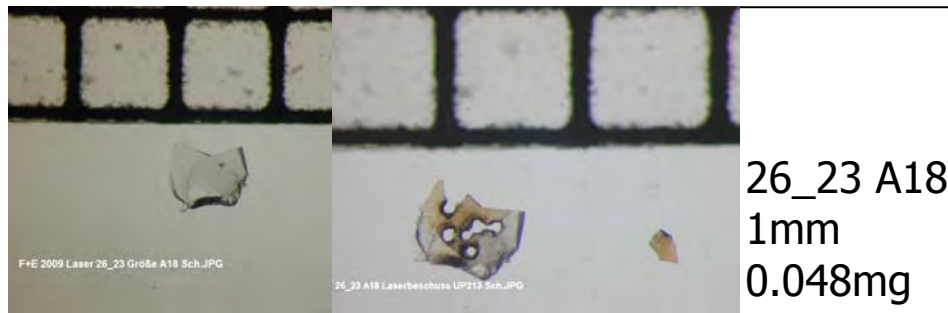




# LA vs. RI 2010/11

## wavelength 213 nm

## wavelength 193 nm



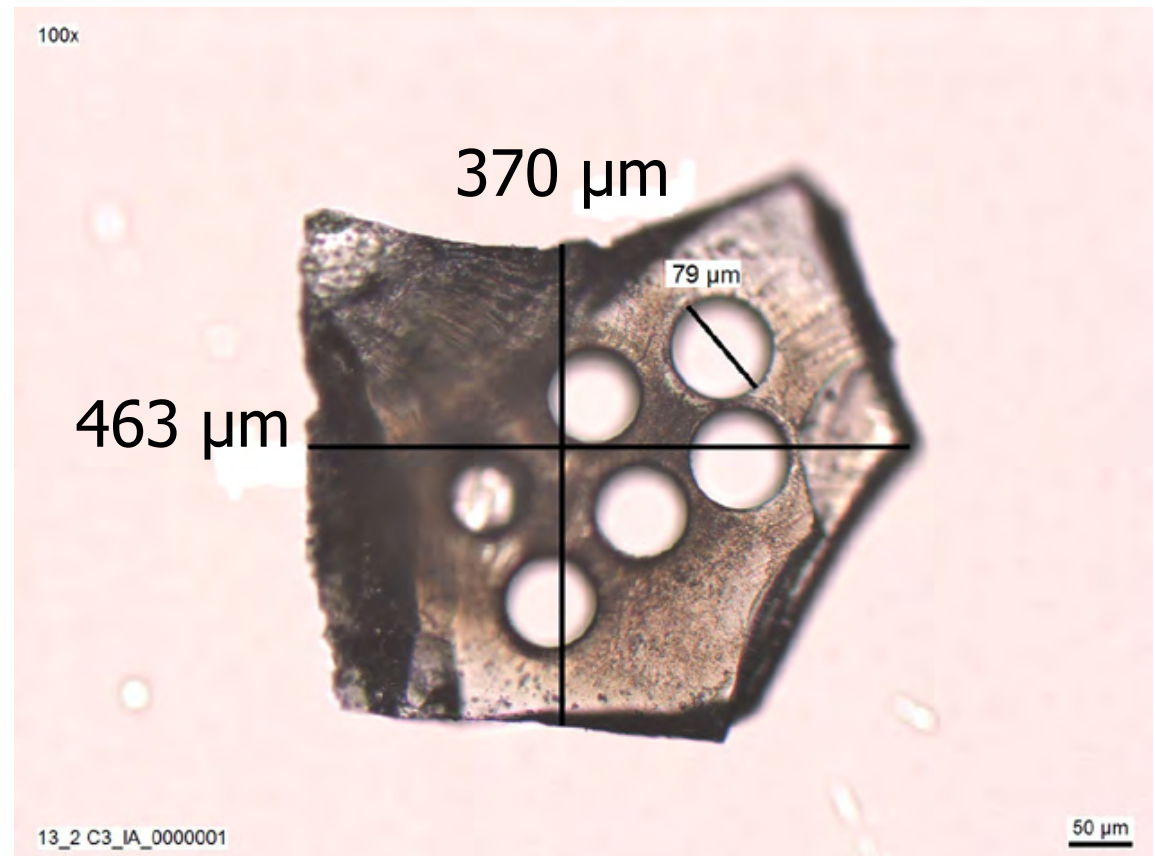




# LA vs. RI 2010/11

Minimum size requirements for six replicate measurements with crater diameter of approx. 80  $\mu\text{m}$ :

13\_2 C3  
22  $\mu\text{g}$   
193 nm



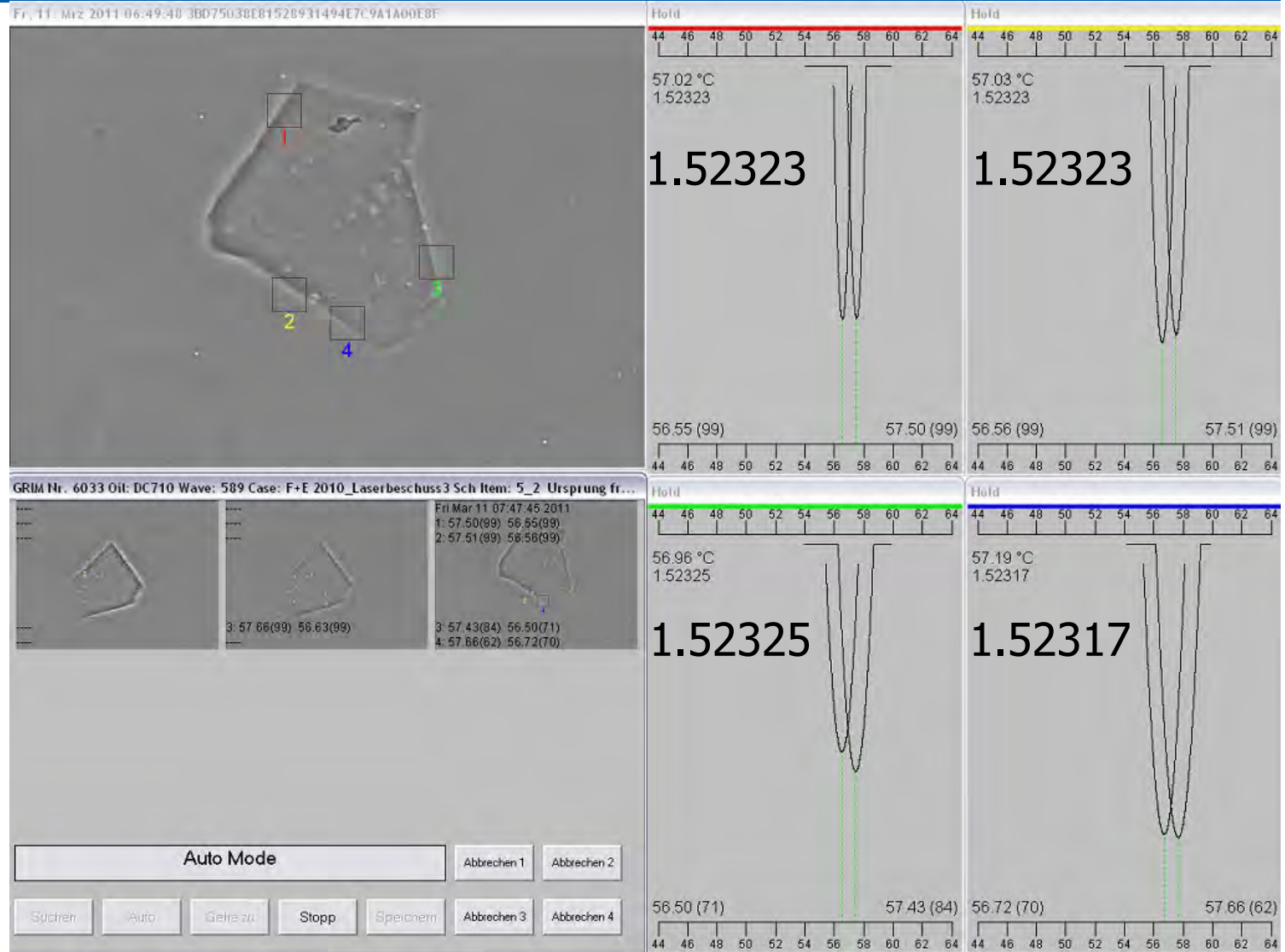


# LA vs. RI 2010/11

Glass 5\_2  
untreated

$n_D = 1.52323$

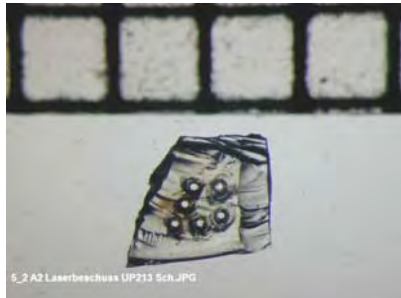
$SD = 3 \cdot 10^{-5}$



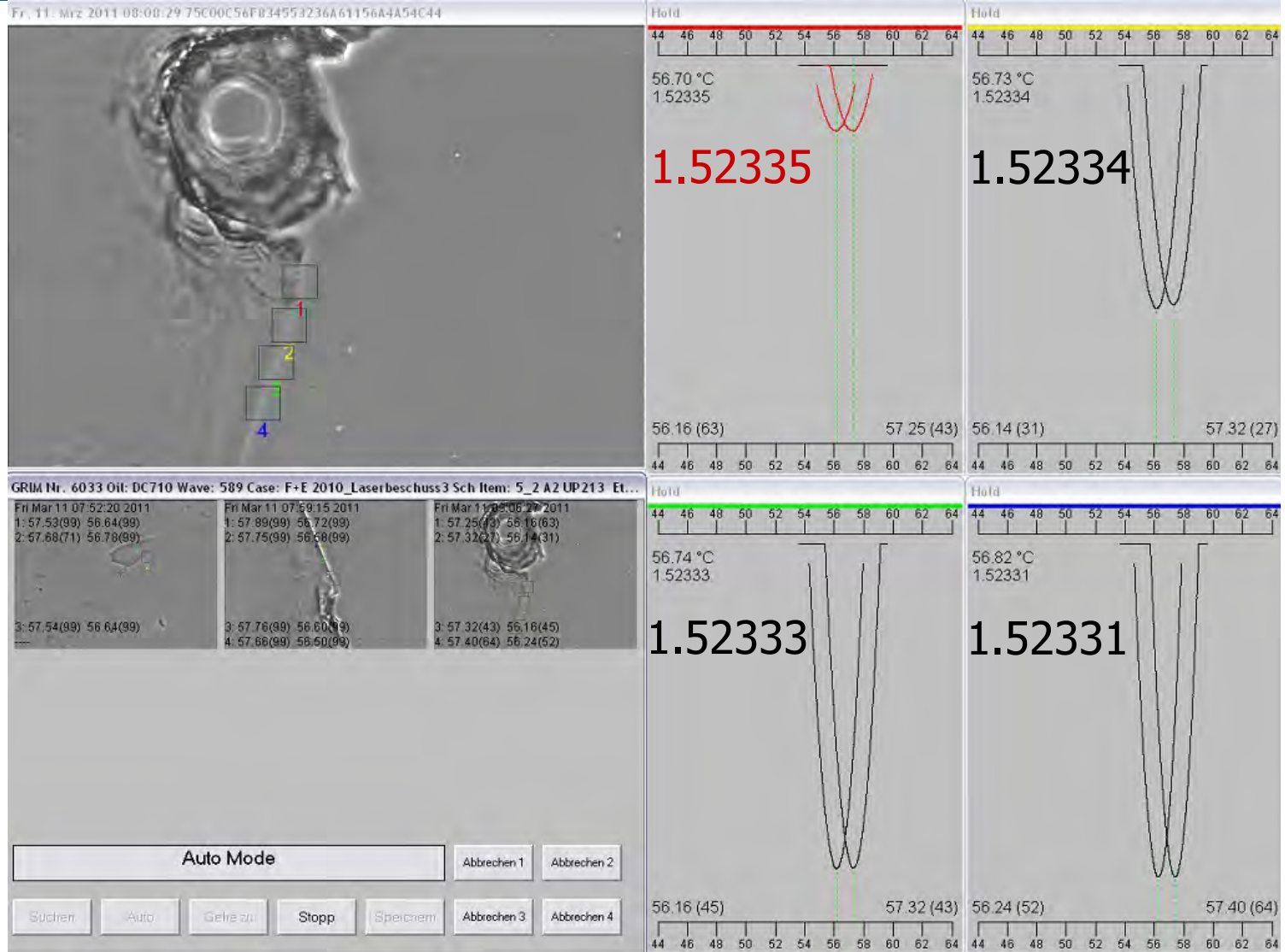


# LA vs. RI 2010/11

5\_2 A2  
568 µg  
213 nm



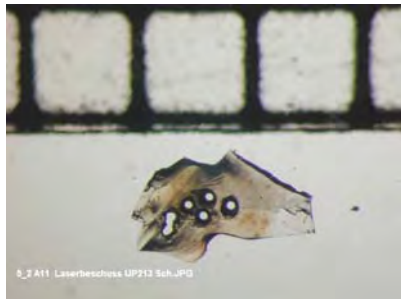
untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$



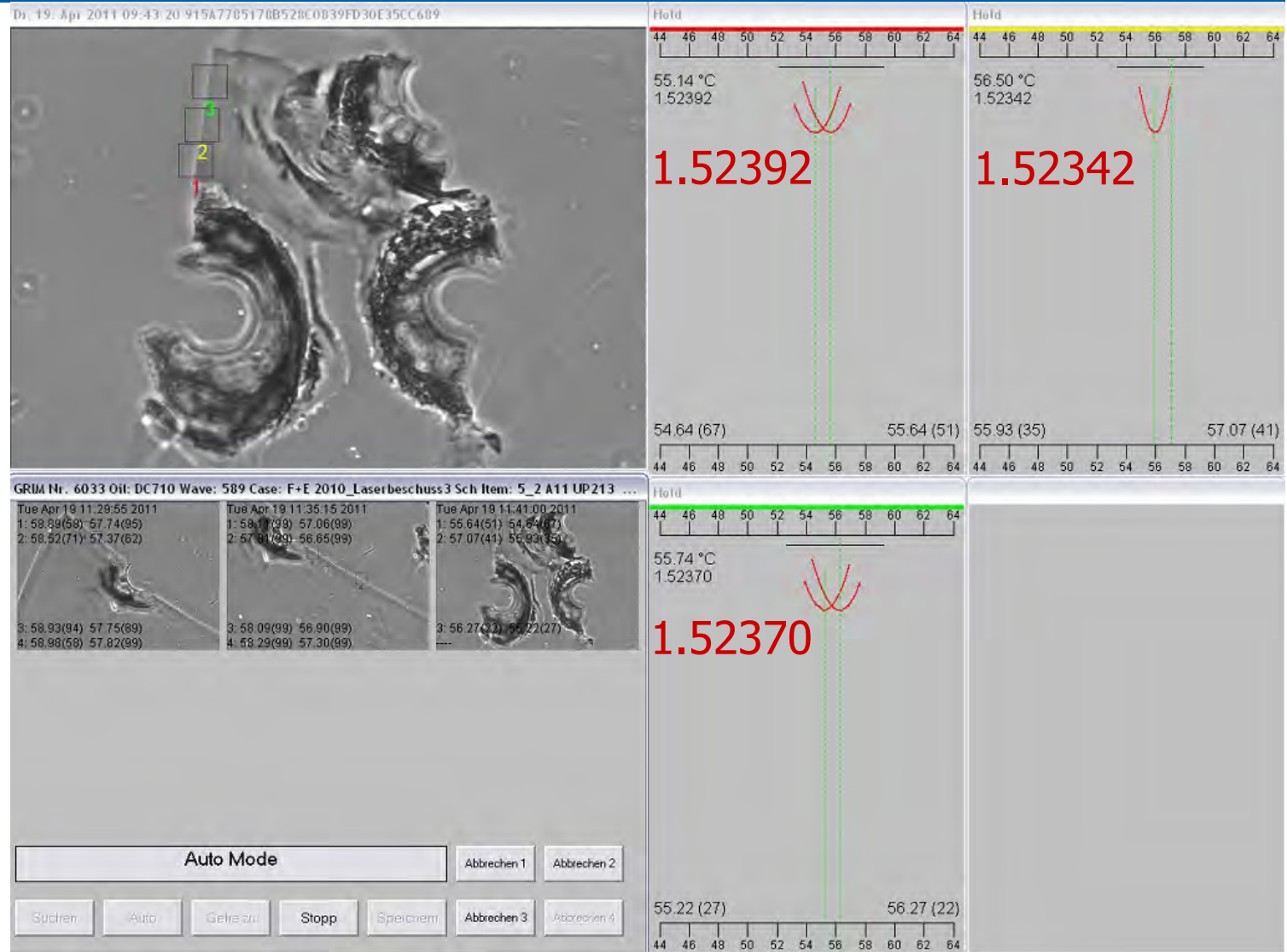


# LA vs. RI 2010/11

5\_2 A11  
178 µg  
213 nm



untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$

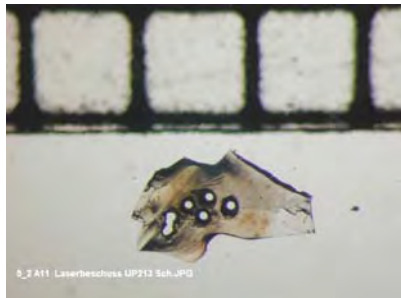




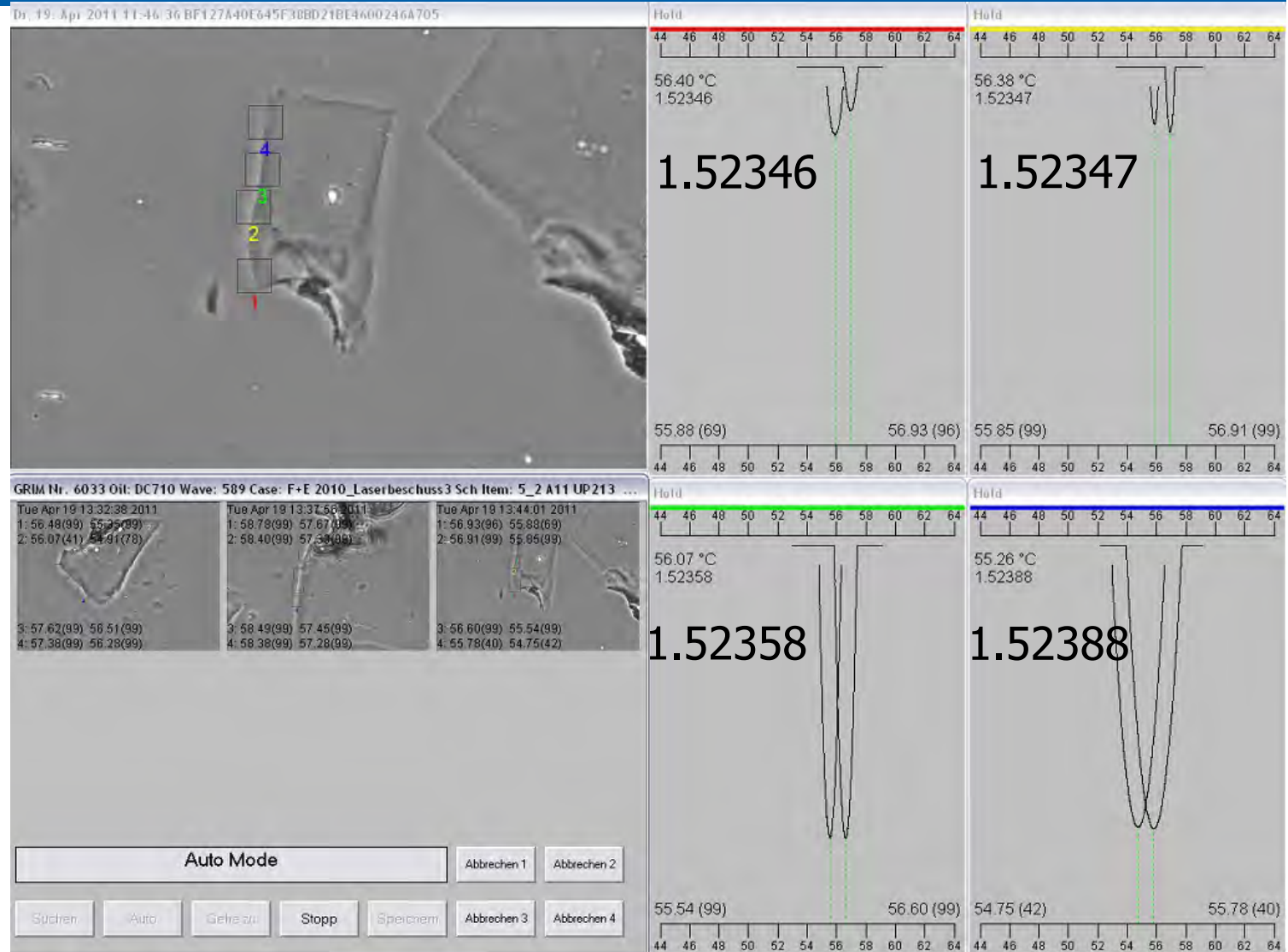


# LA vs. RI 2010/11

5\_2 A11  
178 µg  
213 nm



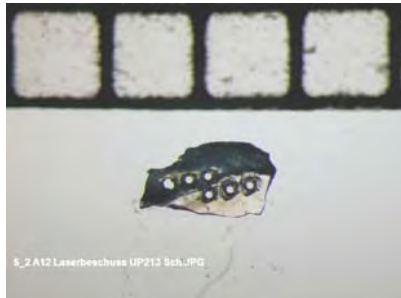
untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$



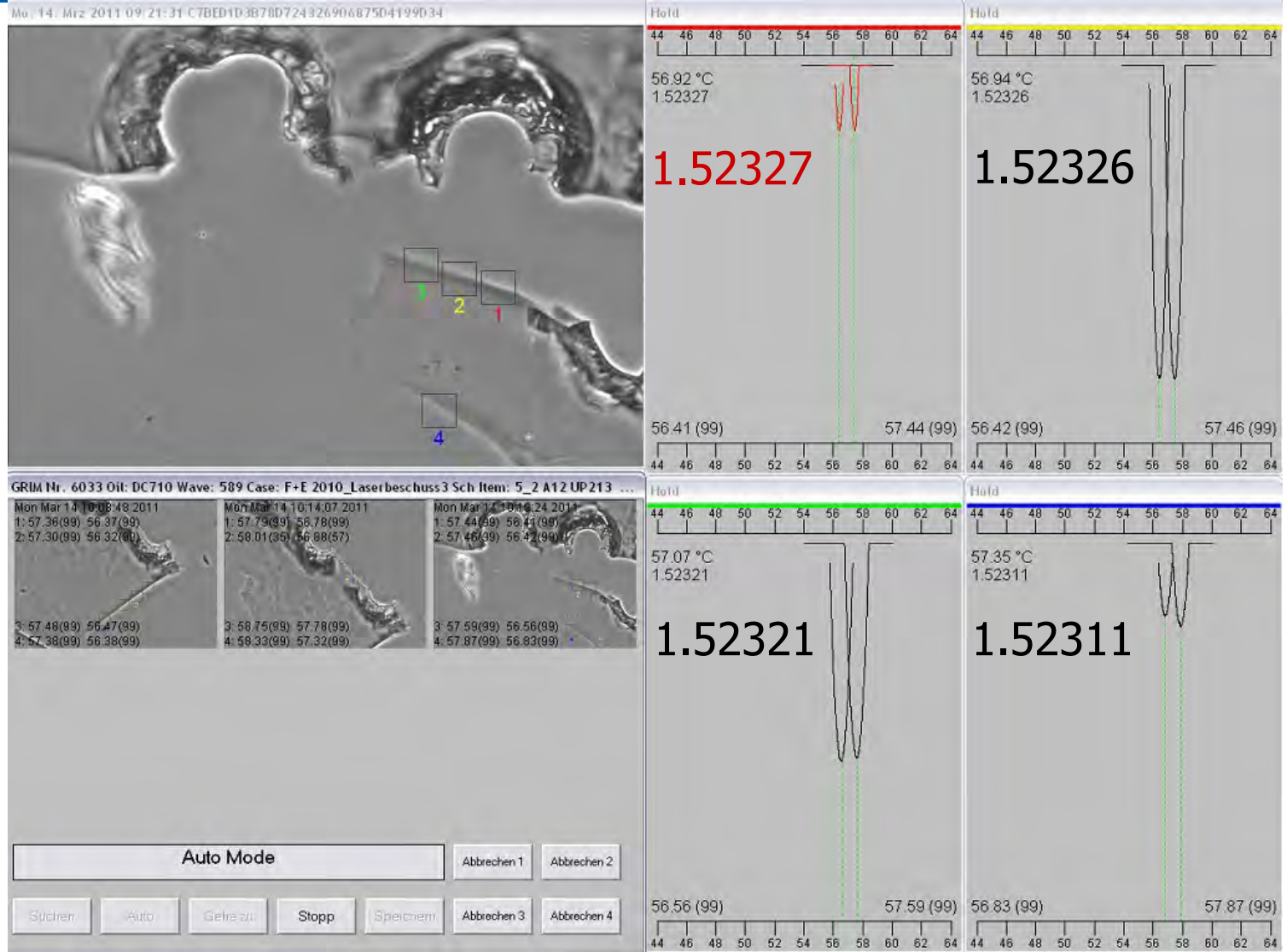


# LA vs. RI 2010/11

5\_2 A12  
148 µg  
213 nm



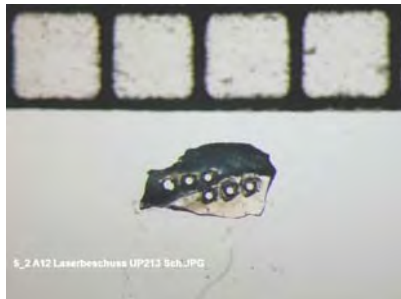
untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$



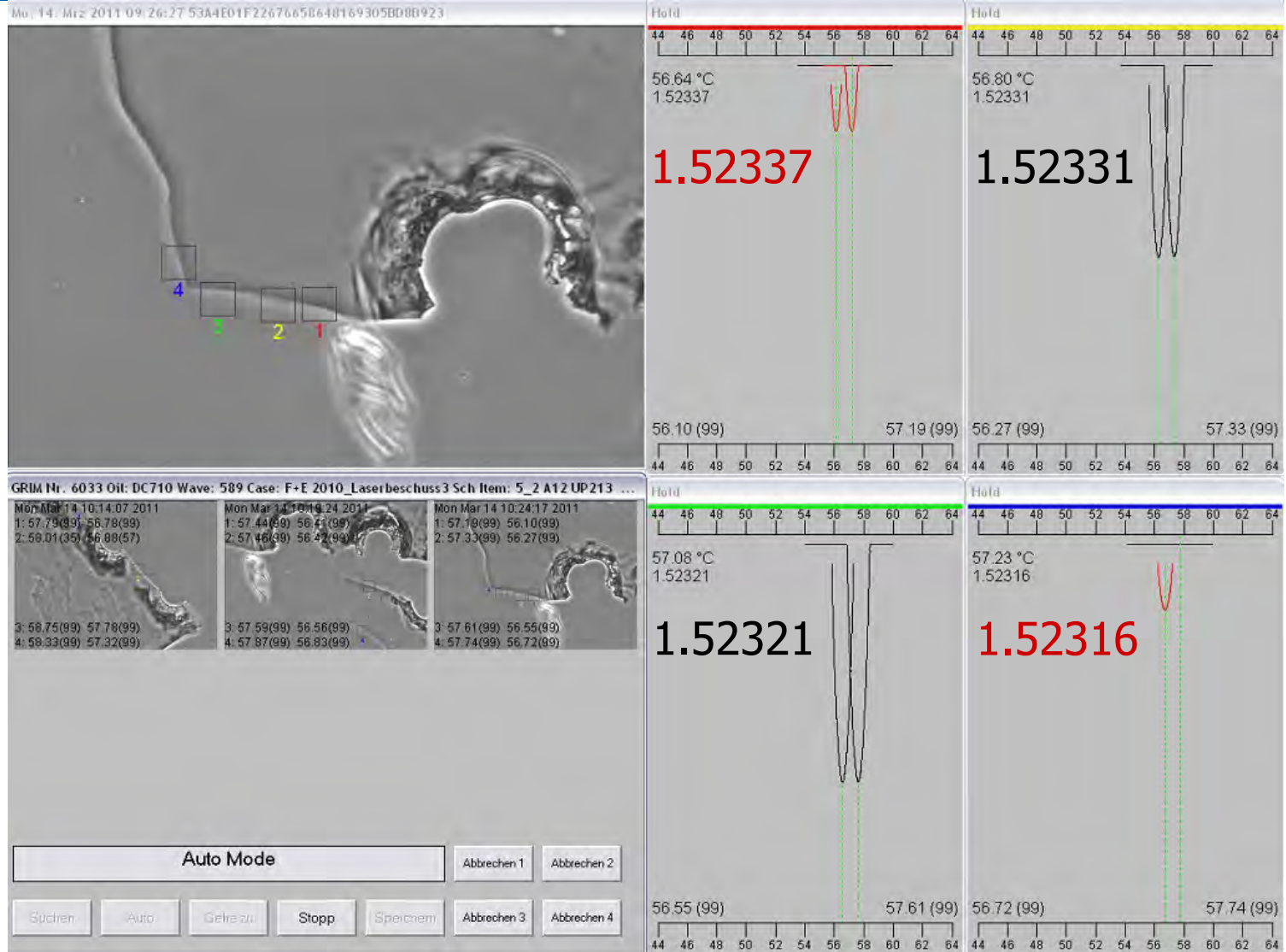


# LA vs. RI 2010/11

5\_2 A12  
148 µg  
213 nm



untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$

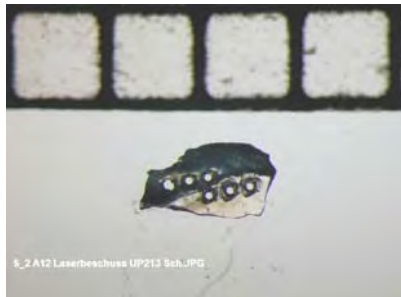






# LA vs. RI 2010/11

5\_2 A12  
148 µg  
213 nm



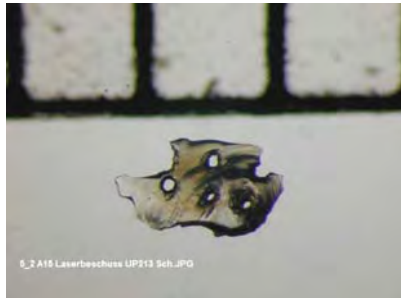
untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$



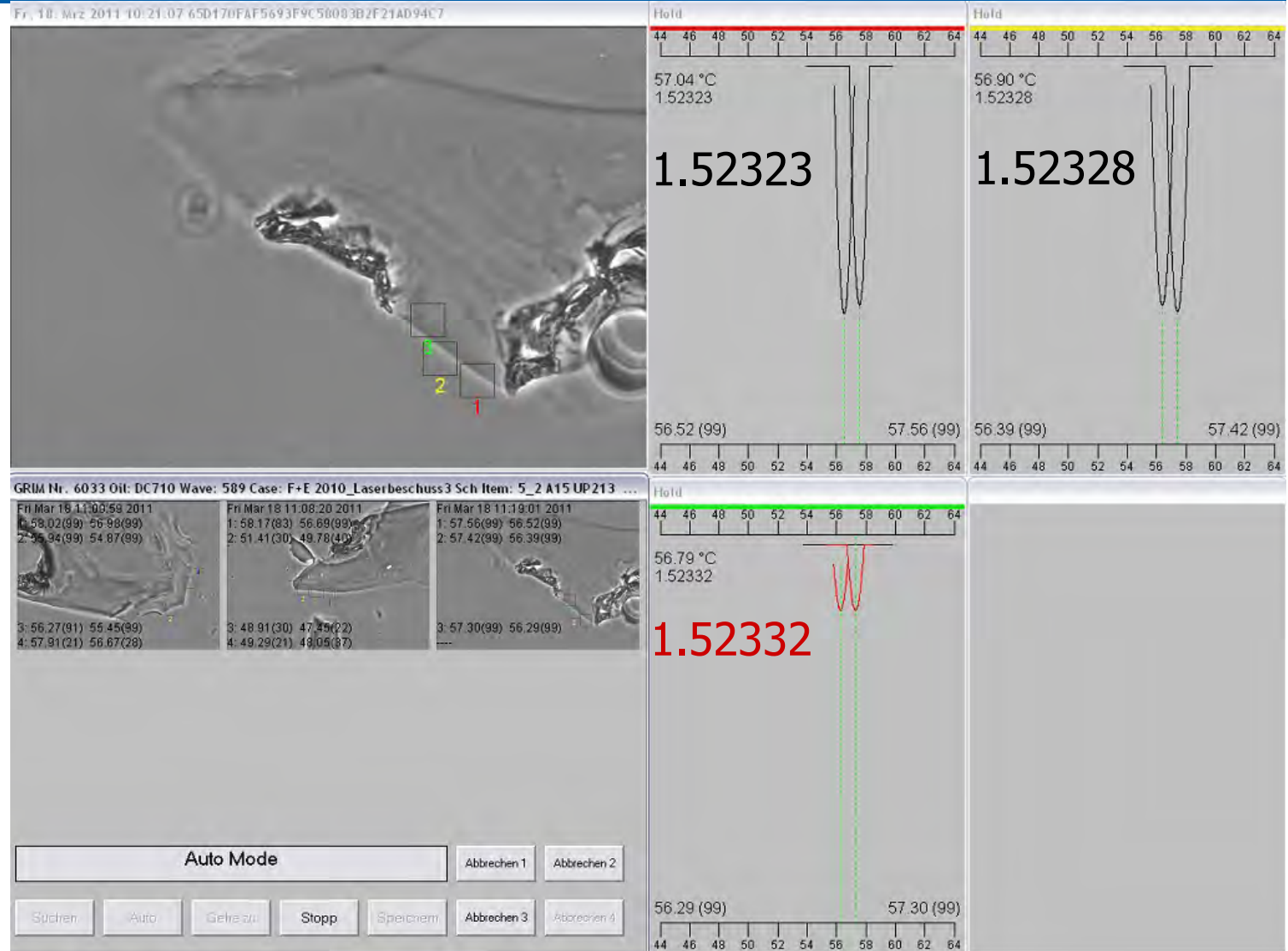


# LA vs. RI 2010/11

5\_2 A15  
150 µg  
213 nm



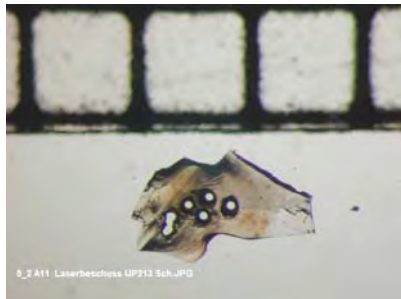
untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$



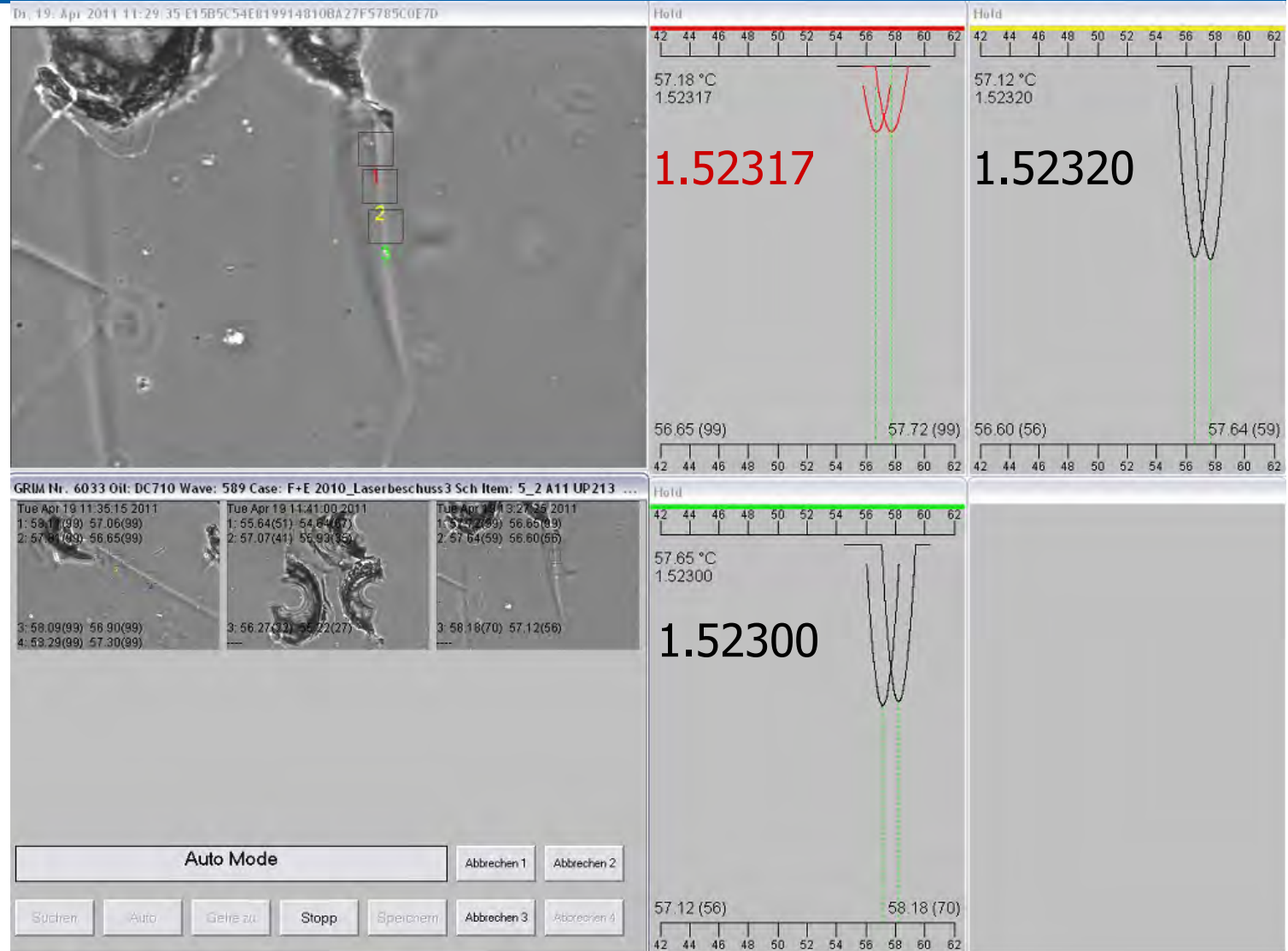


# LA vs. RI 2010/11

5\_2 A11  
178 µg  
213 nm



untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$

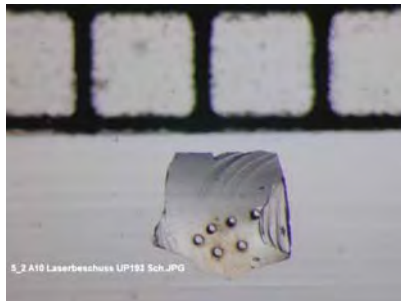






# LA vs. RI 2010/11

5\_2 A10  
151 µg  
193 nm



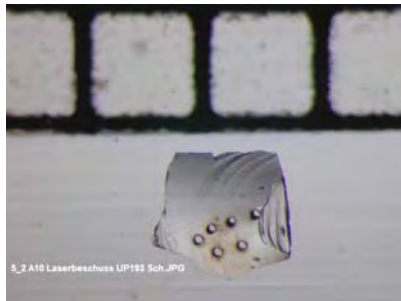
untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$





# LA vs. RI 2010/11

5\_2 A10  
151 µg  
193 nm



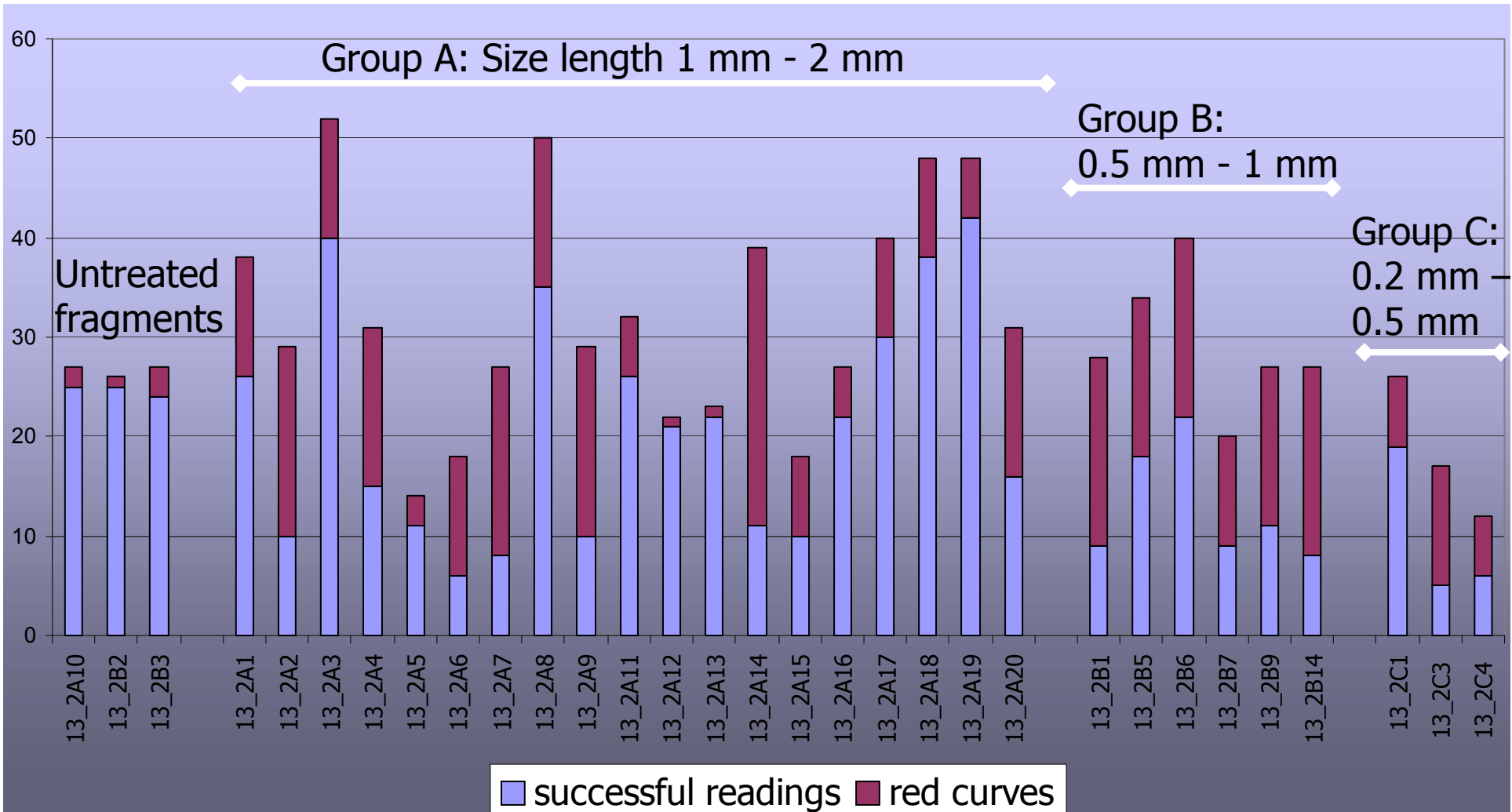
untreated  
 $n_D = 1.52323$   
 $SD = 3 \cdot 10^{-5}$







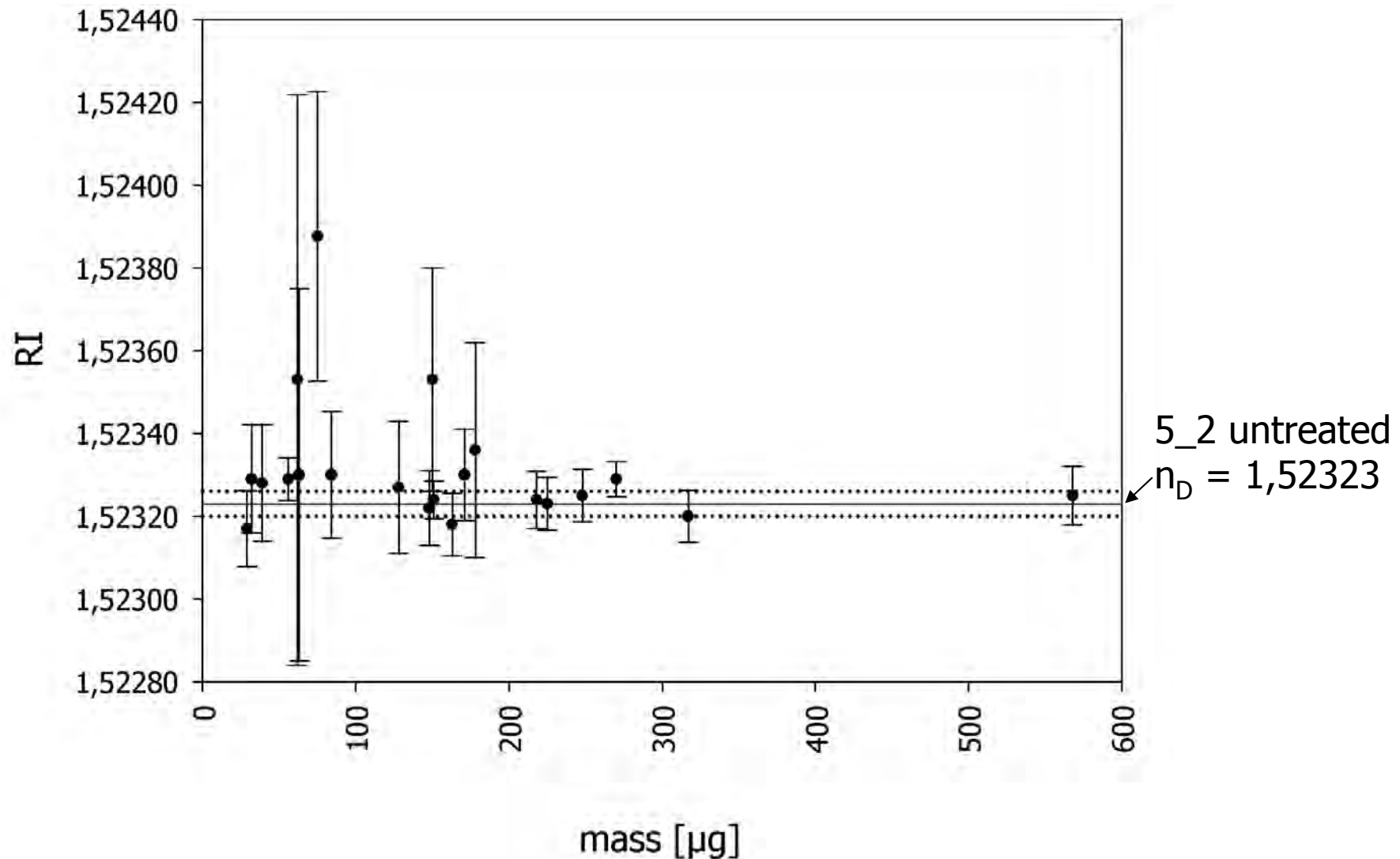
# LA vs. RI 2010/11 successful measurements vs. red curve





# LA vs. RI 2010/11

## Results for 5\_2





## LA vs. RI 2010/11

## Results for 5\_2

Float glass 5\_2 untreated

$$n_D = 1,52323 \quad SD = 3 \cdot 10^{-5}$$

RI of 16 fragments after LA 213 nm:

$$\text{mean } n_D = 1,52330 \quad SD = 1.0 \text{ E-4}$$

RI of 5 fragments after LA 193 nm:

$$\text{mean } n_D = 1,52336 \quad SD = 2.9 \text{ E-4}$$

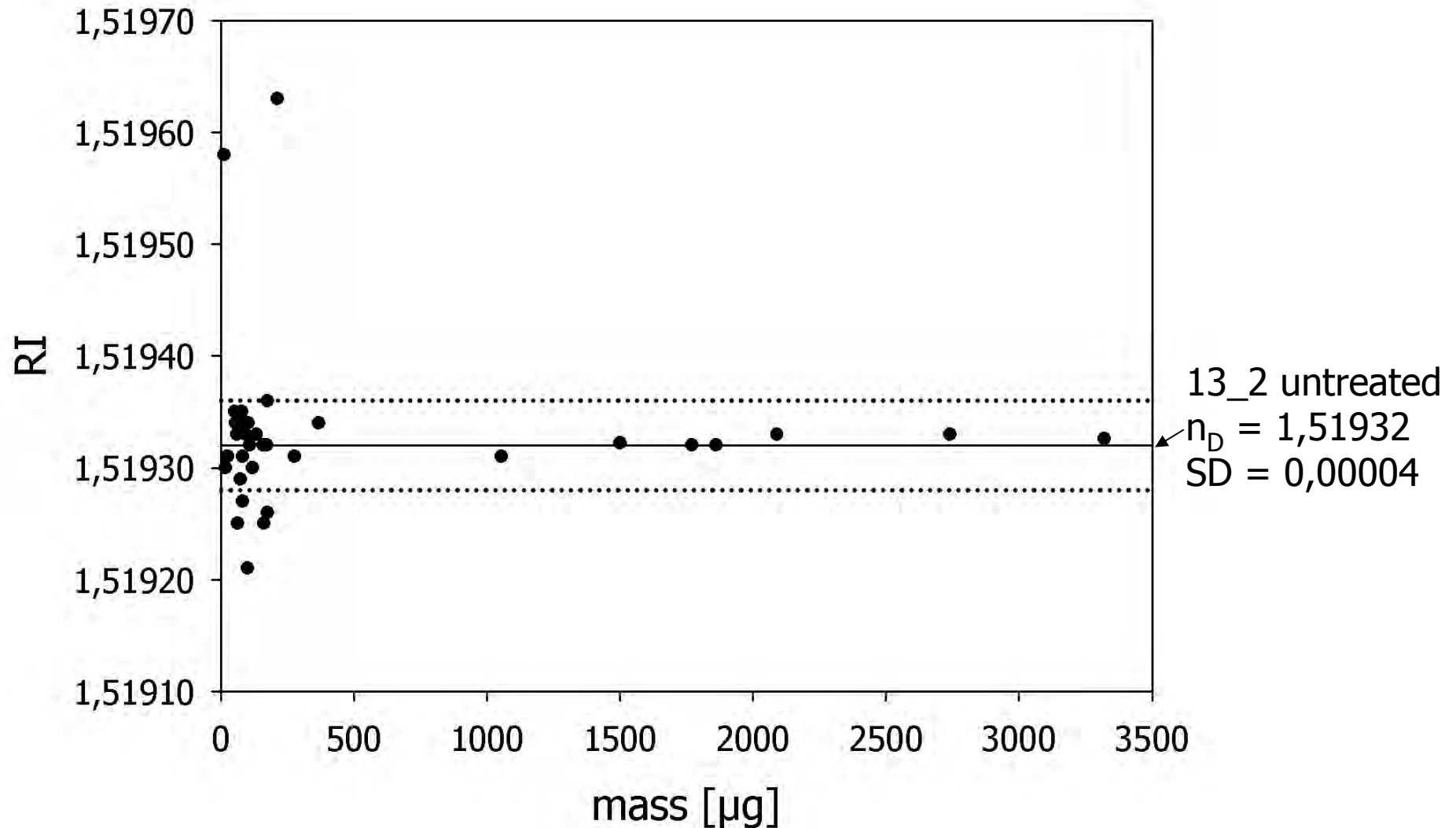
After exclusion of outlier

$$\text{mean } n_D = 1,52325 \quad SD = 1.0 \text{ E-4}$$



# LA vs. RI 2010/11

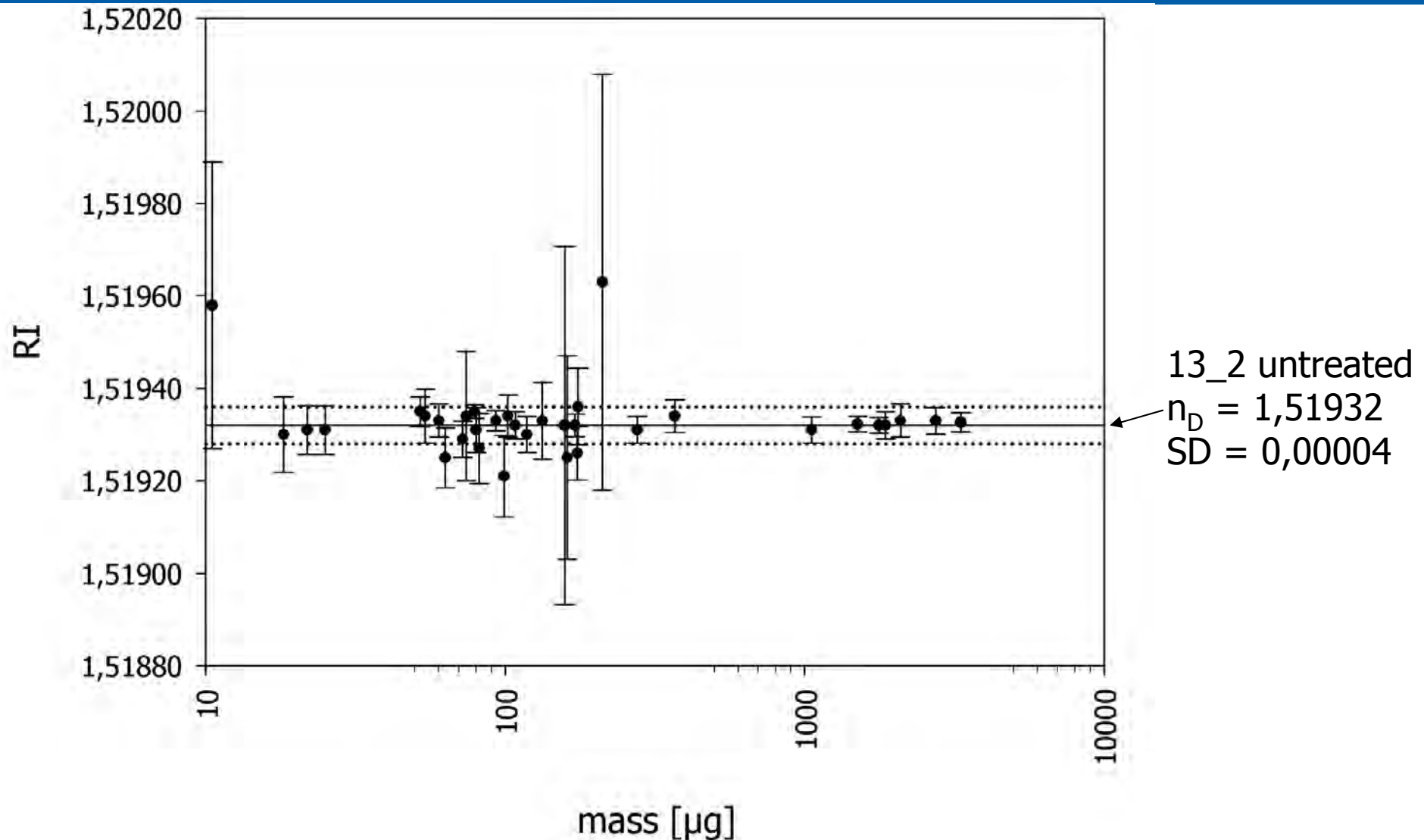
## Results for 13\_2





# LA vs. RI 2010/11

## Results for 13\_2





## LA vs. RI 2010/11

## Results for 13\_2

Float glass 13\_2 untreated

$$n_D = 1,51932 \quad SD = 4 \cdot 10^{-5}$$

RI of 19 fragments after LA 213 nm have been determined  
mean  $n_D = 1,51931$   $SD = 4 \text{ E-}5$

RI of 15 fragments after LA 193 nm have been determined  
mean  $n_D = 1,51936$   $SD = 8 \text{ E-}5$

(two outlier

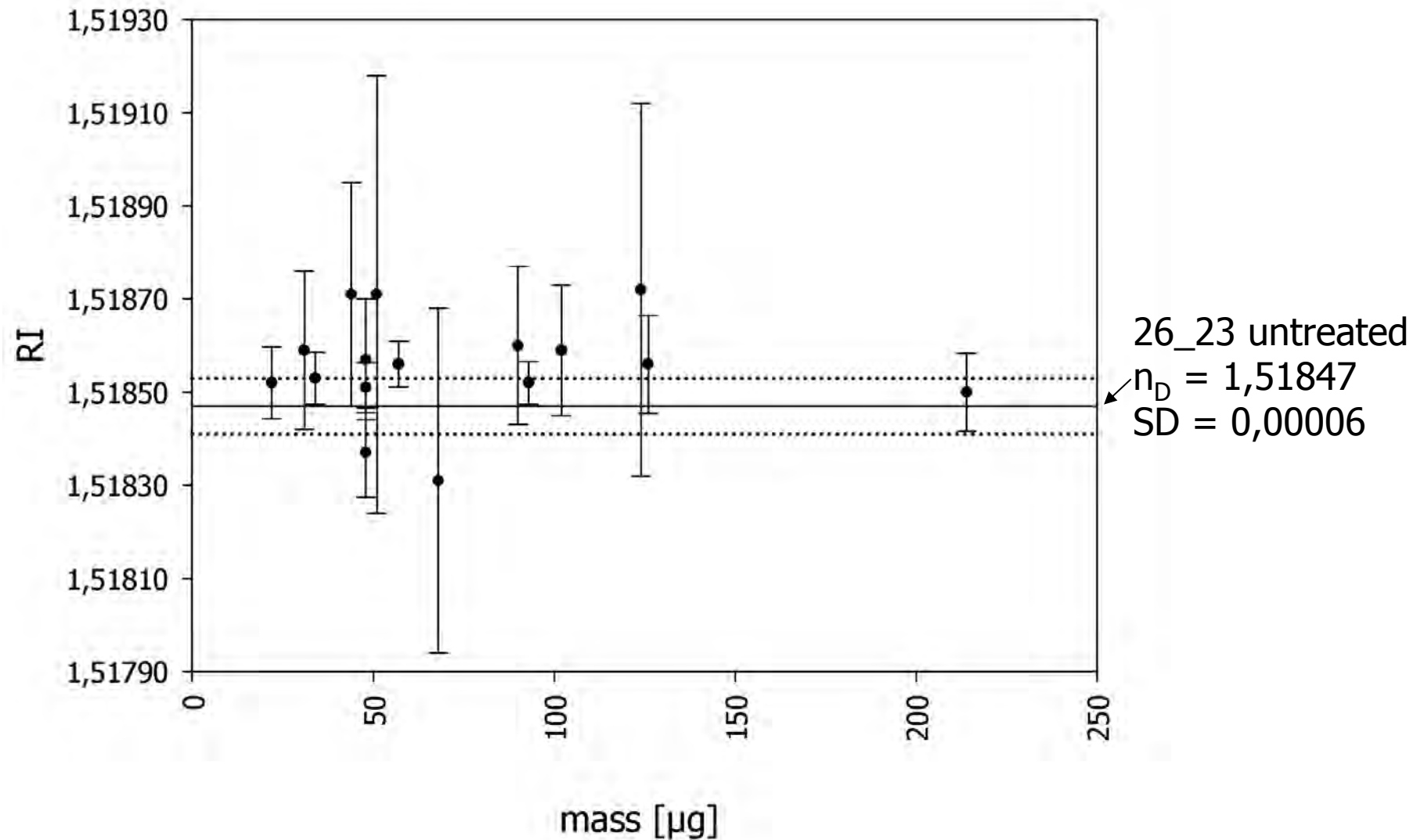
$$\text{mean } n_D = 1,51933 \quad SD = 2 \text{ E-}5)$$





# LA vs. RI 2010/11

## Results for 26\_23





## LA vs. RI 2010/11

## Results for glass 26\_23

Float glass 26\_23 untreated

$$n_D = 1,51847$$

$$SD = 6 \cdot 10^{-5}$$

RI of 10 fragments after LA 213 nm:

mean  $n_D = 1,51854$

$$SD = 1.3 \text{ E-4}$$

RI of 6 fragments after LA 193 nm:

mean  $n_D = 1,51958$

$$SD = 7 \text{ E-5}$$



- Ablation of small glass fragments down to the size of 0.4 mm x 0.4 mm were investigated.
- Laser ablation leads to an increased number of invalid refractive index readings (red curve).
- Decreased number of successful measurements (readings) possible.



## LA vs. RI 2010/11

## Summary 2 / 2

- No effects of different cleaning solvents (EtOH vs. HNO<sub>3</sub>)
- No improvements of RI results by 193 nm LA
- Very small to negligible effects on RI for fragments > 250 µg
- Higher variations of individual RI and SD, but no significant changes of overall mean; RI of overall mean is correct.



## LA vs. RI 2010/11 Suggestions

- As many as possible readings should be carried out on as many edges as possible (averaging effect)
- Results should be assessed with caution (higher variations of RI)
- Careful inspection of RI readings (outlier test)
- Match criteria should be applied with extreme caution



Many thanks to:

Carolin

Photographic documentation,  
weighing, RI measurements

Marc Dücking,  
Peter Watzke

& Peter Weis

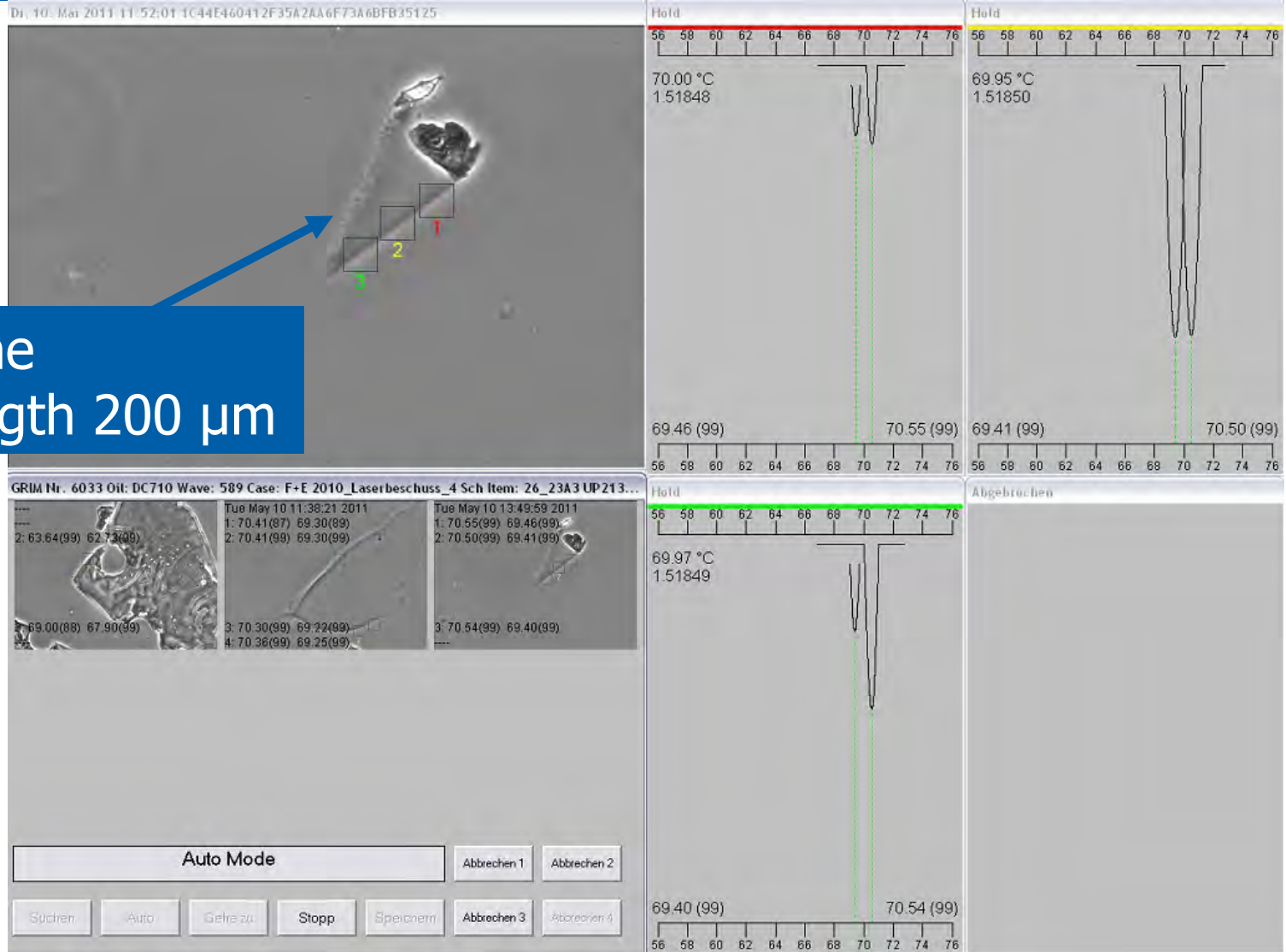
Laser Ablation-ICPMS measurements





# LA vs. RI 2010/11

## Dessert



ice cream cone  
maximum length 200  $\mu\text{m}$